

**INSTALLATION INSTRUCTIONS**  
**53051 1-40 Pull Pro / 23921 MB-MPS Winch Bumper**  
**Nissan Titan 04 - 07 (Exclude XT)**

**Parts List:**

QTY		(1) 53051 Hardware kit including:		
1 (1)	Pull pro	10 (28)	1/2" flat washer	20(2) 3/8 x 1 1/4" hex.head bolts.
1.1 (1)	Central channel/tube	11 (12)	1/2" Lock nut.	21(2) 3/8" lock washer
2 (2)	Lower bracket	12 (4)	M12 hex. head bolt	22(2) 1/4x 1" hex.head bolts.
3 (2)	Upper bracket	13(4)	1/2" lock washer	23(2) 1/4" flat washer
4 (2)	Protector plate bracket	14(2)	3/8 x 1 1/4" Button head bolts.	24(2) 1/4" Lock nut.
5 (2)	Spacer tube	15(4)	3/8" flat washer	<b>Modular Pull Pro includes extra:</b>
6 (1)	License plate bracket	16(4)	3/8" nut	25(2) Brushguard.
7(8)	1/2x1 1/4" hex. head bolt	17(4)	M8 hex. Head bolt	26(4) 3/8 x 1 1/4" Button head bolts.
8(2)	1/2x3" hex. head bolt	18(4)	5/16" flat washer	27(4) 3/8" flat washer
9(2)	1/2x2" hex. head bolt	19(4)	5/16" lock washer	28(4) 3/8" lock washer
				29(2) Flat rubber gaskets.

**Tools required:**

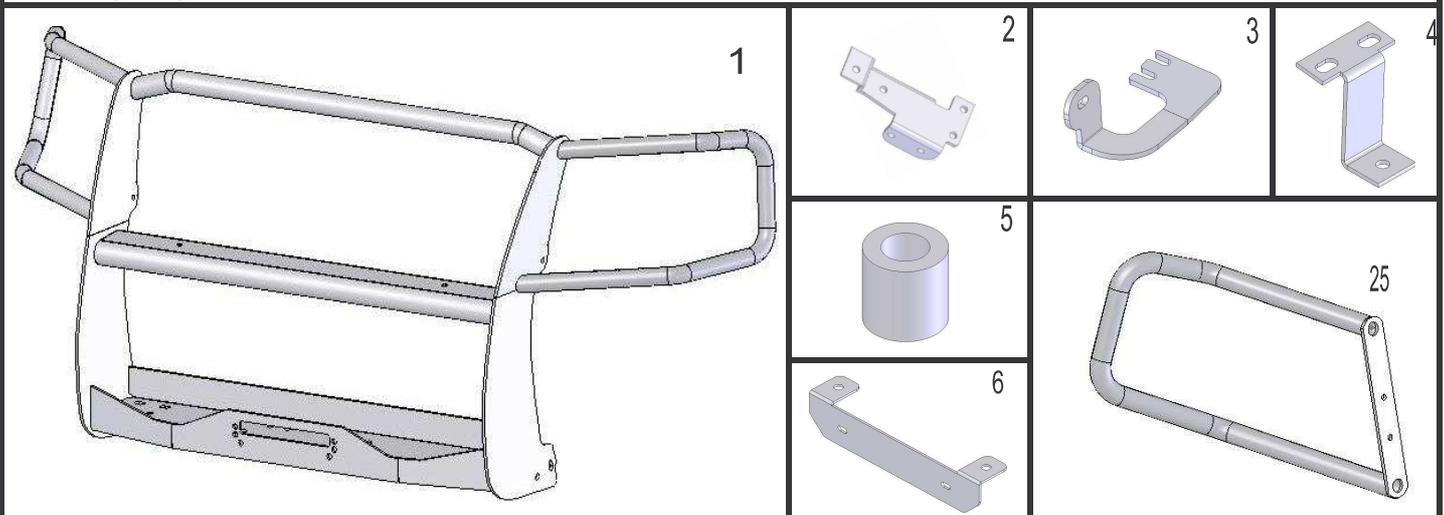
12, 13, 14, 18 and 19mm socket      14" Ratchet extension      7/32" Allen wrench  
Ratchet      Univelsal square drive socket      5/16" Allen wrench

**Instructions:**

**Aproximated installation time: 60 min.**

1. Read and understand instructions completely before beginning installation.
- NOTE:** The center channel/tube is already installed, if you install a winch higher than 11" you must remove the central/tube channel.
2. Identify the parts from the list above with the image numbers.
3. If the vehicle has tow hooks, take them off, to install the lower Brackets, to reinstall tow hooks see image 10.
4. If the vehicle has a protector plate, remove it for the installation, to reinstall protector plate see images 1, 2 and 4 .
5. To install the lower bracket see images 1, 2, 3 and 4. **Note: If the vehicle has tow hooks you can attach the bracket using the factory bolts removed from the tow hook or if not equipped tow hooks use the M12 bolts included.**
6. To install the upper bracket see images 5, 6, 7 and 9. For easiest installation, remove the bolts using a 14" extension ratchet.
7. To install the pull pro see images 8 and 9.
8. Install the brushguards set, see image 11.
9. Make any adjustment to the aligment of your pull pro and tighten all the hardware.
10. If you want to relocate the license plate, tighten the license plate bracket to the winch plate using (2) 3/8" hex head bolt, flat washers and nuts. Attach license plate to the license plate bracket using (2) 1/4" bolts, flat washers and nuts. See Image 12.
- 11 Remember to check the hardware periodically

**Assembly Diagram:**

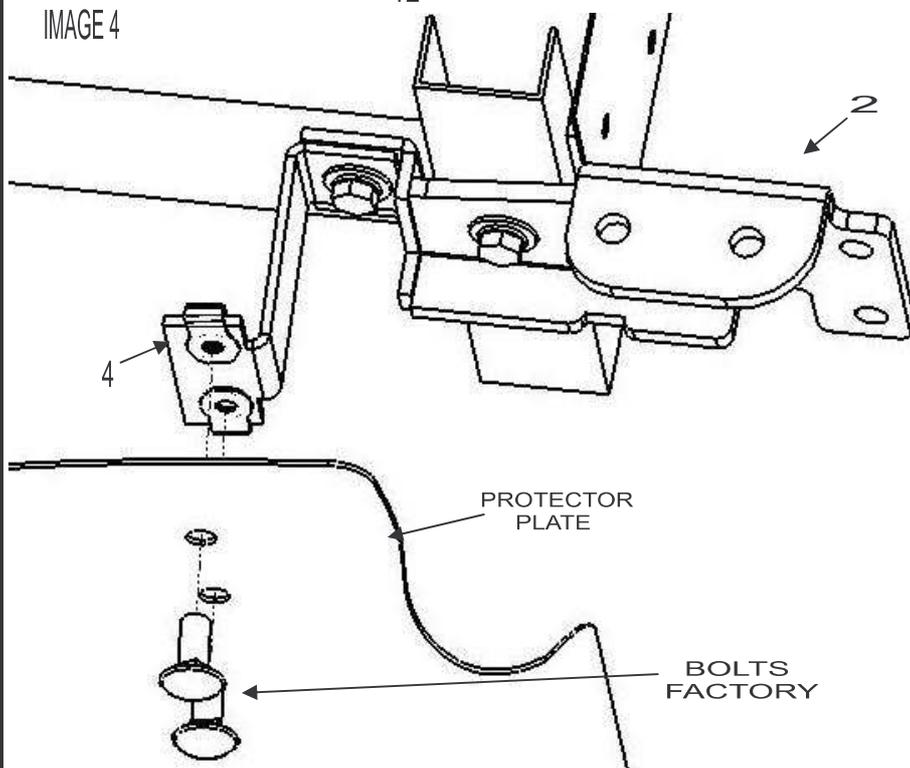
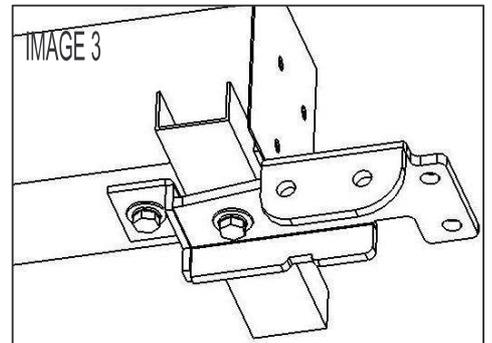
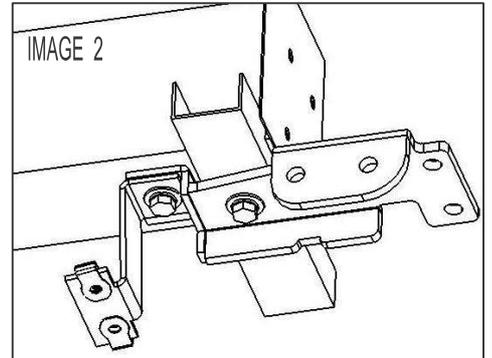
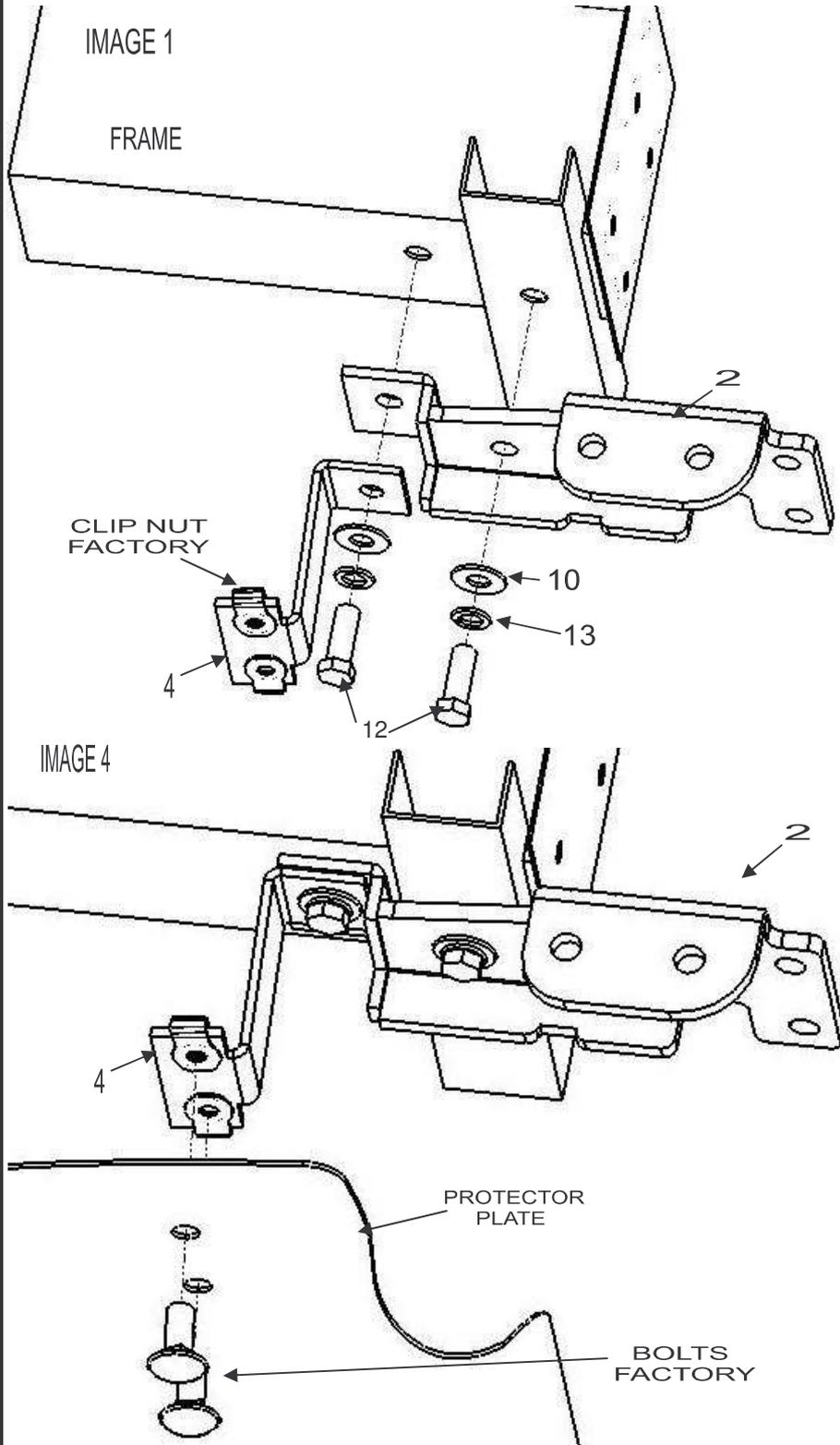


**Cleaning and care instructions:**

Diseño: \_\_\_\_\_ Calidad: \_\_\_\_\_

Protect the finish with a non-abrasive automotive wax, (e.g. Pure Carnauba) on a regular basis. The use of any soap, polish, or wax that contains an abrasive is detrimental to the finish, as the compounds scracht the finish and cause corrosion.

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**Cleaning and care instructions:**

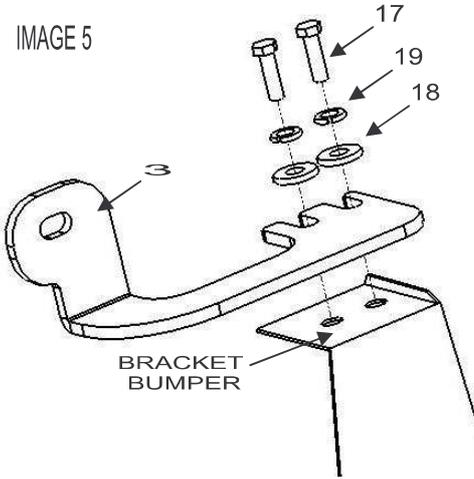
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Diseño:

Calidad:

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IMAGE 5

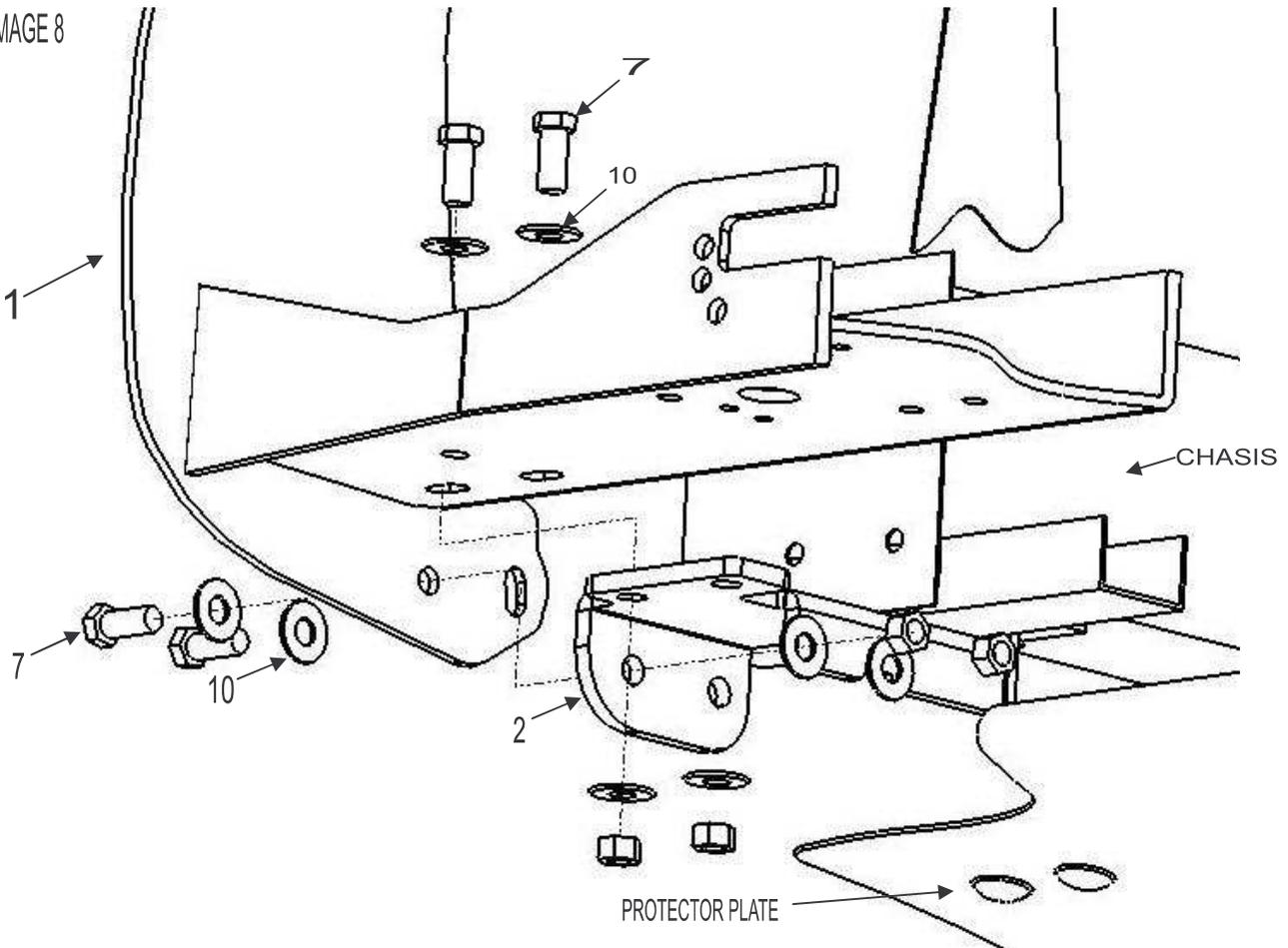


14" EXTENSION RATCHET



BUMPER

IMAGE 8



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Diseño:

Calidad:

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IMAGE 9

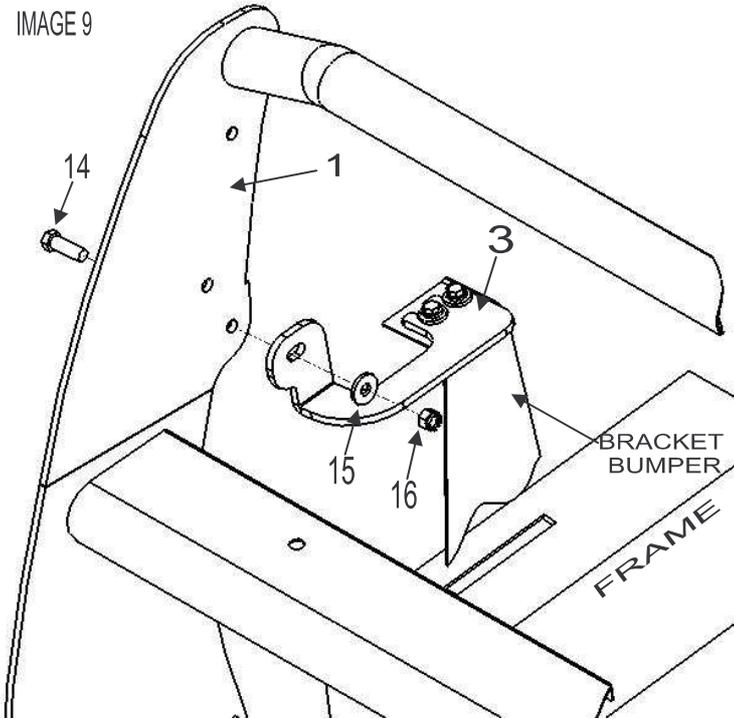


IMAGE 10

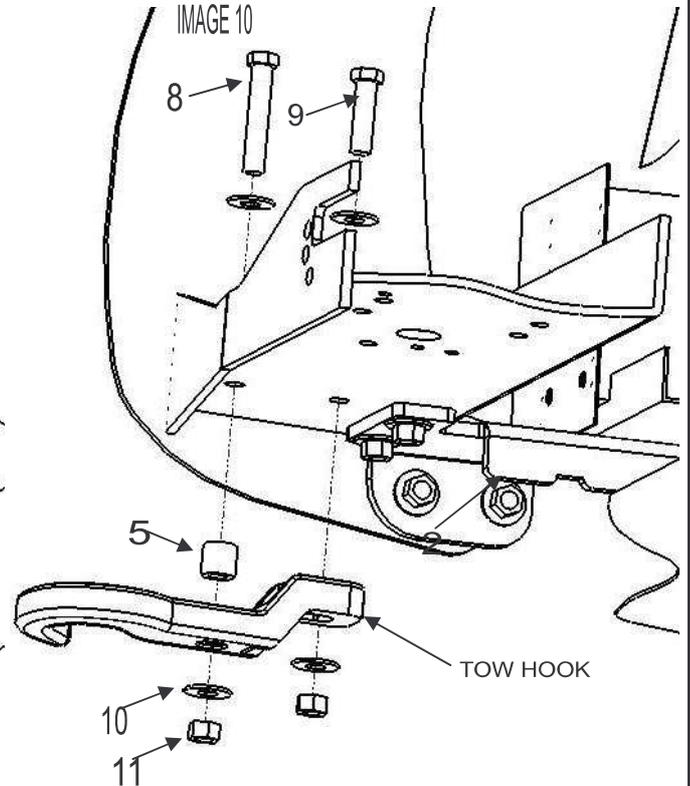


IMAGE 11

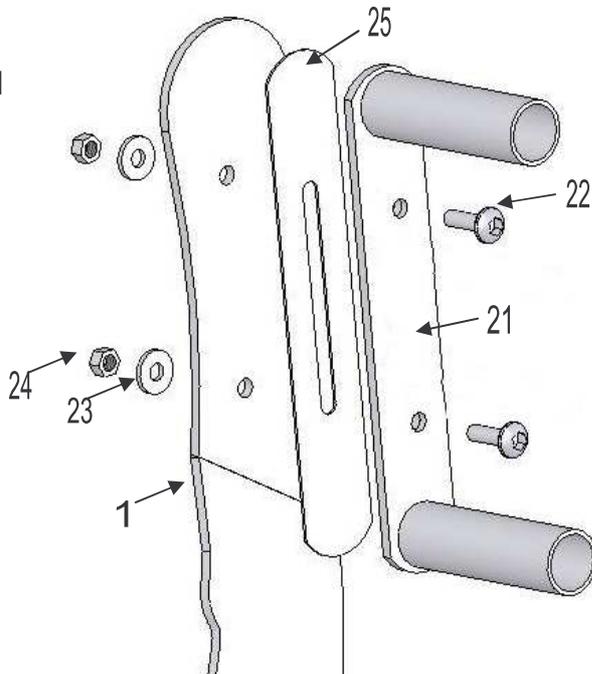
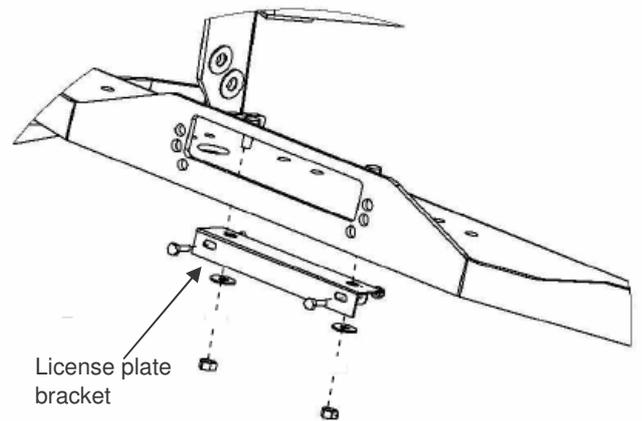


IMAGE 12



**Cleaning and care instructions:**

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Calidad:

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