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## 3000 SERIES STEPGUARD

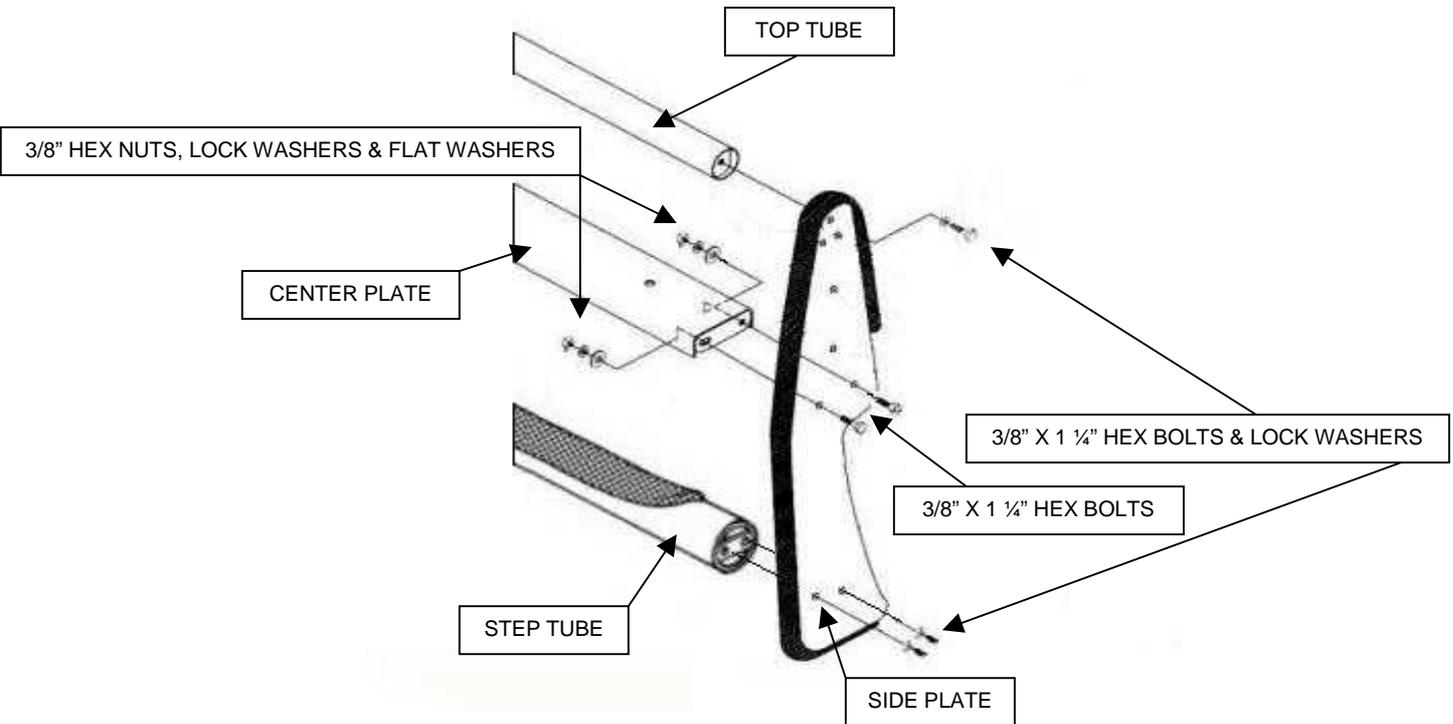
### GRILLE GUARD ASSEMBLY INSTRUCTIONS

PART NO. 3369B & 3369C 2008 FORD F-250/F-350 SUPER DUTY 2/4WD

**Do not attempt to install this product on any vehicle other than the one it is designed for and listed above!**

#### PACKING LIST

<u>QTY</u>	<u>PARTS DESCRIPTION</u>	<u>QTY</u>	<u>PARTS DESCRIPTION</u>
10	3/8" X 1 1/4" HEX BOLTS	2	3369 SIDE PLATES
10	3/8" LOCK WASHERS	1	ST3934 3" X 39 3/4" BOTTOM STEP TUBE
4	3/8" HEX NUTS	1	CP3934 39 3/4" CENTER PLATE
4	3/8" FLAT WASHERS	1	TT3934 2" X 39 3/4" TOP TUBE



#### ASSEMBLY

**STEP 1.** BEGIN THE GRILLE GUARD ASSEMBLY BY LAYING THE COMPONENTS OUT ON A PROTECTIVE SURFACE.

**STEP 2.** POSITION THE GRILLE GUARD SIDE PLATES WITH THE FRONT EDGE DOWN AND THE 2" TOP AND BOTTOM STEP TUBE BETWEEN THE SIDE PLATES.

**STEP 3.** ATTACH THE TOP AND BOTTOM STEP TUBE TO THE SIDE PLATES USING THE 3/8" X 1 1/4" HEX BOLTS AND LOCK WASHERS. DO NOT TIGHTEN.

**STEP 4.** POSITION THE CENTER PLATE BETWEEN THE GRILLE GUARD SIDE PLATES, WITH THE **SLOTTED MOUNTING HOLES** IN THE CENTER PLATE DOWN.

**STEP 5.** INSERT THE 3/8" X 1 1/4" HEX BOLTS THROUGH THE HOLES IN THE SIDE PLATES AND CENTER PLATE, AND INSTALL THE 3/8" FLAT WASHERS, LOCK WASHER AND HEX NUTS. DO NOT TIGHTEN.

**STEP 6.** ALIGN THE GRILLE GUARD ASSEMBLY, AND TIGHTEN ALL NUTS AND BOLTS.



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GRILLE GUARD

INSTALLATION INSTRUCTIONS

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<u>QTY</u>	<u>PARTS DESCRIPTION</u>	<u>QTY</u>	<u>PARTS DESCRIPTION</u>
8	1/2" X 1 1/2" HEX BOLTS	2	3680 UPPER BRACKETS
12	1/2" LOCK WASHERS	1	3682D DRIVER FRAME BRACKET
4	3338 1/2" T-BOLTS	1	3682P PASSENGER FRAME BRACKET
12	1/2" FLAT WASHERS	1	3683D DRIVER EXTENSION BRACKET
12	1/2" HEX NUTS	1	3683P PASSENGER EXTENSION BRACKET

### INSTALLATION

**STEP 1.** READ THE INSTRUCTIONS COMPLETELY.

BEGINNING WITH THE DRIVER SIDE, REMOVE THE TWO BUMPER BOLTS FROM THE FACE OF THE BUMPER, LOCATED NEXT TO THE TOW HOOK. **FIG. #1**

**STEP 2.** ATTACH (1) 3680 UPPER BRACKET TO THE FACE OF THE BUMPER USING THE FACTORY BUMPER BOLTS. DO NOT TIGHTEN. **FIG #2**

**STEP 3.** LOCATE THE (2) HOLES IN THE SIDE OF THE FRAME RAIL AND INSTALL 1/2" T-BOLTS BOLTS. **FIG. #3**

**STEP 4.** ATTACH 3682D FRAME BRACKET TO THE FRAME USING THE T-BOLTS, (2) 1/2" FLAT WASHERS, LOCK WASHERS AND HEX NUTS. DO NOT TIGHTEN. **FIG. #4**

**STEP 5.** ATTACH 3683D EXTENSION BRACKET TO THE FRAME BRACKET USING (1) 1/2" X 1 1/2" HEX BOLT, FLAT WASHERS, LOCK WASHER AND HEX NUT. DO NOT TIGHTEN **FIG. #5**

REPEAT THE ABOVE STEPS TO INSTALL THE PASSENGER SIDE BRACKETS.

**STEP 6.** ATTACH THE GRILLE GUARD ASSEMBLY TO THE OUTSIDE OF THE UPPER AND EXTENSION BRACKETS USING (6) 1/2" X 1 1/2" HEX BOLTS, FLAT WASHERS, LOCK WASHERS AND HEX NUTS. **FIG. #6**

**STEP 7.** ALIGN THE GRILLE GUARD ASSEMBLY WITH THE FRONT OF THE VEHICLE AND TIGHTEN ALL MOUNTING NUTS AND BOLTS.

**IMPORTANT: CAREFULLY OPEN HOOD AND CHECK FOR CLEARANCE BETWEEN THE VEHICLES GRILLE AND GRILLE GUARD TOP TUBE. IF NECESSARY, LOOSEN THE MOUNTING BRACKETS AND ADJUST.**

