



Innovative Truck Racks!
Two Companies ! One Vision !

3000 & 7000 SERIES STEPGUARD

COMPLETE GRILLE & BRUSH GUARD ASSEMBLY INSTRUCTIONS

PART NO. 3369M & 7369MPS 2008 FORD F-250/F-350 SUPER DUTY 2/4WD

Do not attempt to install this product on any vehicle other than the one it is designed for and listed above!

PACKING LIST

<u>QTY</u>	<u>PARTS DESCRIPTION</u>	<u>QTY</u>	<u>PARTS DESCRIPTION</u>
2	1/4" X 3/4" BUTTON HEAD BOLTS	2	3369 SIDE PLATES
8	5/16" X 3/4" BUTTON HEAD BOLTS	1	3370P PASSENGER BRUSH GUARD
8	5/16" LOCK NUTS	1	3370D DRIVER BRUSH GUARD
6	3/8" X 1" BUTTON HEAD BOLTS	1	F13P PASSENGER HEAD LIGHT PROTECTOR
4	3/8" X 1 1/4" HEX BOLTS	1	F13D DRIVER HEAD LIGHT PROTECTOR
6	3/8" LOCK WASHERS	1	ST3934 3" X 39 3/4" BOTTOM STEP TUBE
2	3/8" HEX NUTS	1	CP3934 39 3/4" CENTER PLATE
4	3/8" FLAT WASHERS	1	TT3934 2" X 39 3/4" TOP TUBE

ASSEMBLY

STEP 1. BEGIN THE GRILLE AND BRUSH GUARD ASSEMBLY BY LAYING THE COMPONENTS OUT ON A PROTECTIVE SURFACE.

STEP 2. POSITION THE GRILLE GUARD SIDE PLATES WITH THE FRONT EDGE DOWN AND THE 2" TOP AND BOTTOM STEP TUBE BETWEEN THE SIDE PLATES.

STEP 3. ATTACH THE TOP TUBE TO THE SIDE PLATES USING THE (2) 3/8" X 1 1/4" HEX BOLTS AND LOCK WASHERS. DO NOT TIGHTEN.

STEP 4. ATTACH THE STEP TUBE TO THE SIDE PLATES USING THE (4) 3/8" X 1" BUTTON HEAD BOLTS AND LOCK WASHERS. DO NOT TIGHTEN.

STEP 5. POSITION THE CENTER PLATE BETWEEN THE GRILLE GUARD SIDE PLATES, WITH THE **SLOTTED MOUNTING HOLES** IN THE CENTER PLATE DOWN.

STEP 6. INSERT (2) 3/8" X 1" BUTTON HEAD BOLTS THROUGH THE ROUND HOLES IN THE SIDE PLATES AND CENTER PLATE AND INSTALL 3/8" FLAT WASHERS, LOCK WASHER AND HEX NUTS. DO NOT TIGHTEN.

STEP 7. INSTALL LOCK AND FLAT WASHERS ON (2) 3/8" X 1 1/4" HEX BOLTS, AND INSERT THE BOLTS THROUGH THE SLOTTED HOLES IN THE CENTER PLATE WITH THE **THREADS EXTENDING OUTWARD**.

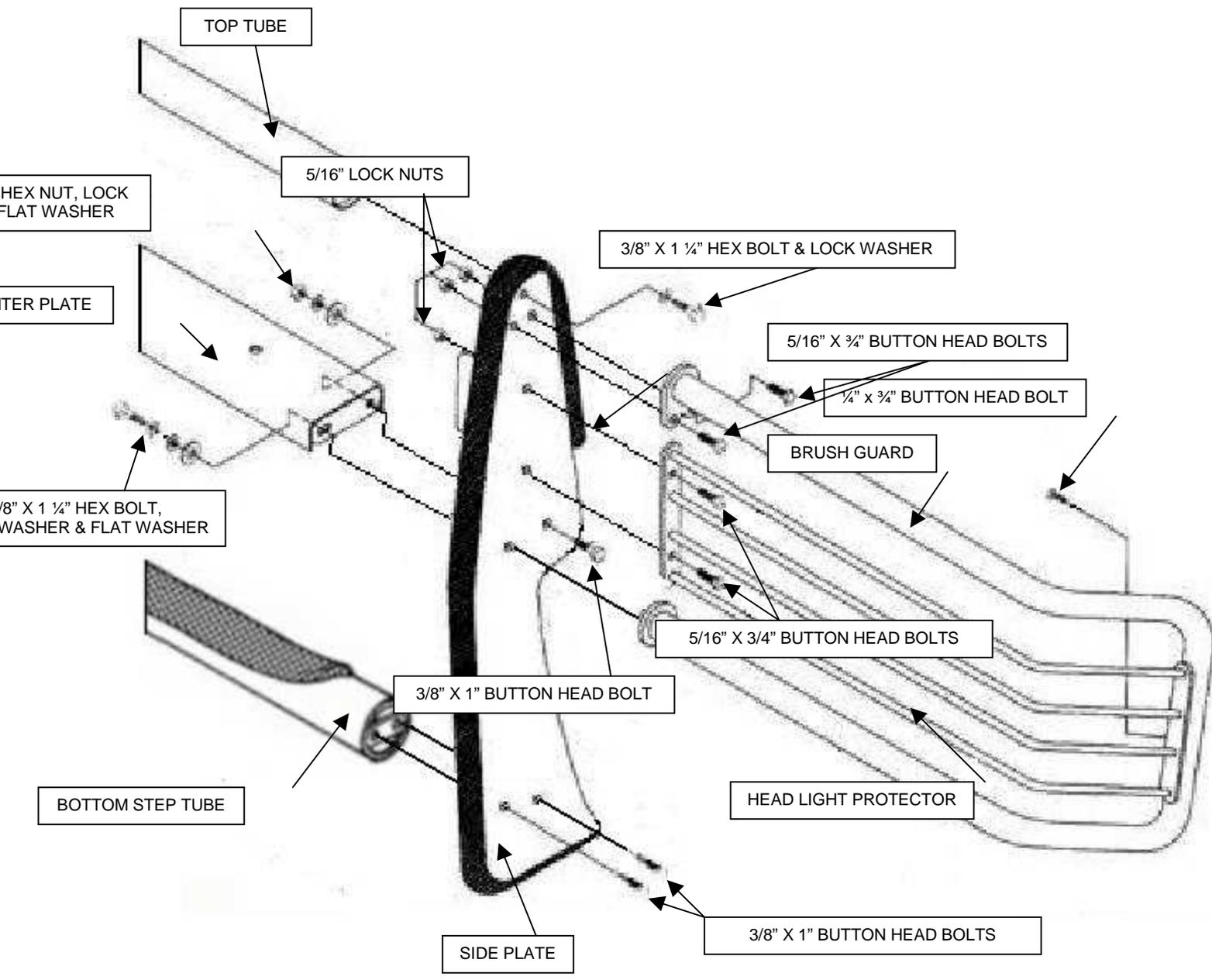
STEP 8. TIGHTEN THE 2" TOP TUBE.

STEP 9. POSITION THE DRIVER SIDE BRUSH GUARD UP TO THE GRILLE GUARD ASSEMBLY. LOOSELY ATTACH THE BOTTOM OF THE BRUSH GUARD TO THE GRILLE GUARD SIDE PLATE USING THE 3/8" X 1 1/4" HEX BOLT INSTALLED IN STEP #7. ATTACH THE TOP OF THE BRUSH GUARD TO THE SIDE PLATE USING (2) 5/16" X 3/4" BUTTON HEAD BOLTS, AND LOCK NUTS.

STEP 10. LOOSELY ATTACH THE DRIVER SIDE HEAD LIGHT PROTECTOR TO THE BRUSH GUARD USING (1) 1/4" X 3/4" BUTTON HEAD BOLT, AND TO THE SIDE PLATE USING (2) 5/16" X 3/4" BUTTON HEAD BOLTS, AND LOCK NUTS.

REPEAT THE ABOVE STEPS TO INSTALL THE PASSENGER SIDE BRUSH GUARD AND HEAD LIGHT PROTECTOR.

STEP 11. ALIGN THE GRILLE AND BRUSH GUARD ASSEMBLY, AND TIGHTEN ALL NUTS AND BOLTS.





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INSTALLATION INSTRUCTIONS

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<u>QTY</u>	<u>PARTS DESCRIPTION</u>	<u>QTY</u>	<u>PARTS DESCRIPTION</u>
8	1/2" X 1 1/2" HEX BOLTS	2	3680 UPPER BRACKETS
12	1/2" LOCK WASHERS	1	3682D DRIVER FRAME BRACKET
4	3338 1/2" T-BOLTS	1	3682P PASSENGER FRAME BRACKET
12	1/2" FLAT WASHERS	1	3683D DRIVER EXTENSION BRACKET
12	1/2" HEX NUTS	1	3683P PASSENGER EXTENSION BRACKET

INSTALLATION

STEP 1. READ THE INSTRUCTIONS COMPLETELY.

BEGINNING WITH THE DRIVER SIDE, REMOVE THE TWO BUMPER BOLTS FROM THE FACE OF THE BUMPER, LOCATED NEXT TO THE TOW HOOK. **FIG. #1**

STEP 2. ATTACH (1) 3680 UPPER BRACKET TO THE FACE OF THE BUMPER USING THE FACTORY BUMPER BOLTS. DO NOT TIGHTEN. **FIG #2**

STEP 3. LOCATE THE (2) HOLES IN THE SIDE OF THE FRAME RAIL AND INSTALL 1/2" T-BOLTS BOLTS. **FIG. #3**

STEP 4. ATTACH 3682D FRAME BRACKET TO THE FRAME USING THE T-BOLTS, (2) 1/2" FLAT WASHERS, LOCK WASHERS AND HEX NUTS. DO NOT TIGHTEN. **FIG. #4**

STEP 5. ATTACH 3683D EXTENSION BRACKET TO THE FRAME BRACKET USING (1) 1/2" X 1 1/2" HEX BOLT, FLAT WASHERS, LOCK WASHER AND HEX NUT. DO NOT TIGHTEN **FIG. #5**

REPEAT THE ABOVE STEPS TO INSTALL THE PASSENGER SIDE BRACKETS.

STEP 6. ATTACH THE GRILLE GUARD ASSEMBLY TO THE OUTSIDE OF THE UPPER AND EXTENSION BRACKETS USING (6) 1/2" X 1 1/2" HEX BOLTS, FLAT WASHERS, LOCK WASHERS AND HEX NUTS. **FIG. #6**

STEP 7. ALIGN THE GRILLE GUARD ASSEMBLY WITH THE FRONT OF THE VEHICLE AND TIGHTEN ALL MOUNTING NUTS AND BOLTS.

IMPORTANT: CAREFULLY OPEN HOOD AND CHECK FOR CLEARANCE BETWEEN THE VEHICLES GRILLE AND GRILLE GUARD TOP TUBE. IF NECESSARY, LOOSEN THE MOUNTING BRACKETS AND ADJUST.

