

INSTALLATION INSTRUCTIONS

4080 Sidebar

2001-2003 S-10 CREW CAB

Parts List:

QTY

P01 (1) Sidebar Set
P02 (2) Mounting Front Brackets (Driver & Passenger Side)
P03 (2) Mounting Rear Brackets (Driver & Passenger Side)
P04 (2) Mounting Auxiliary Brackets

(1) Hardware kit including:

T01 (4) 1/2 x 2" Hex Head Bolt
T02 (8) 1/2" Flat washers
T03 (8) 1/2" Lock washers
T04 (4) M12 x 120mm hex bolts
T05 (2) M14 Hex center lock jam nut.

Tools required:

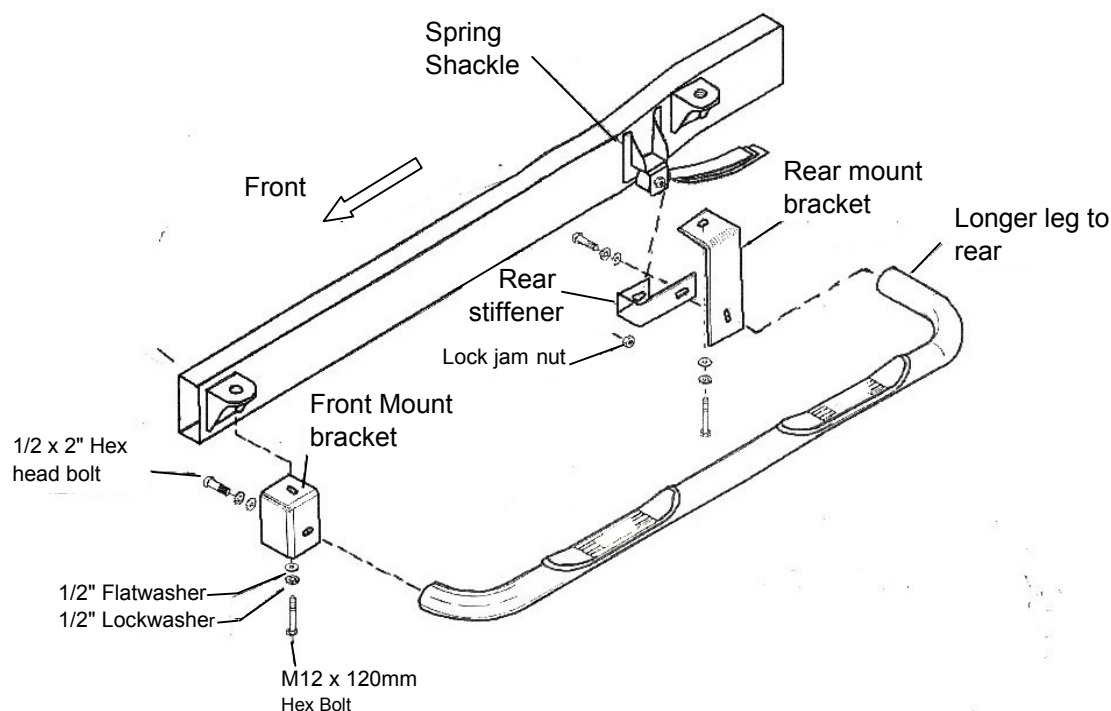
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|--------------|--------------|--------------|---------------|
| 3/4" Socket | 18 mm Socket | 21 mm Wrench | Ratchet |
| 15 mm Socket | 19 mm Socket | 22 mm Wrench | Torque wrench |

Instructions:

Aproximated installation time: 16 min.

1. Read and understand instructions completely before beginning installation.
2. Side bar sets consist of a driver and passenger side bar. Be sure to determine the correct side before installation.
3. Remove Driver side front and rear body mounts bolts located under cab of truck. Install Front and Rear mount brackets using (1) M12 x 120mm Hex Bolt, (1) 1/2" Flat washer, and (1) 1/2" Lockwasher. Leave loose. (Be sure to keep existing washer and rubber bushing in place).
4. Leave existing rear leaf spring shackle nut in place. Attach rear stiffener bracket to shackle bolt using (1) 14mm Hex center lock jam nut. Leave loose. Note: If jam nut is removed at a later date, it is no longer affective as a lock nut and must be replaced at that time.
5. Attach step bar tube to brackets using the 1/2" fasteners as shown. Align the step bar with the vehicle body then tighten and torque fasteners to: M12...65 ft/lbs; 1/2"...65 ft/lbs; M14...90 ft/lbs. Repeat for passenger side.
6. You may need to periodically re-tighten the fastners on your SideBar.

Assembly Diagram:



Cleaning and care instructions:

Diseño:

Calidad:

Protect the finish with a non-abrasive automotive wax, (e.g. Pure Carnauba) on a regular basis. The use of any soap, polish, or wax that contains an abrasive is detrimental to the finish, as the compounds scratch the finish and cause corrosion.