

INSTALLATION INSTRUCTIONS

4102

97 - 04 DAKOTA REGULAR CAB

Parts List:

QTY

(1) Sidebar Set (Driver & Passenger)	(1) Hardware kit including :	
(2) Mounting Front Brackets (Driver & Passenger Side)	(2) 3/8 x 1" Hex. head bolt	(4) 1/2" Flat washers
(2) Mounting Rear Brackets (Driver & Passenger Side)	(2) 3/8" Flat washers	(4) 1/2" Lock washers
(2) Mounting Auxiliary Brackets	(2) 3/8" Lock washers	
(2) Mount tabs	(2) 3/8" hex. nuts	
	(4) 1/2 x 1 1/2" Hex. head bolts	

Tools Required :

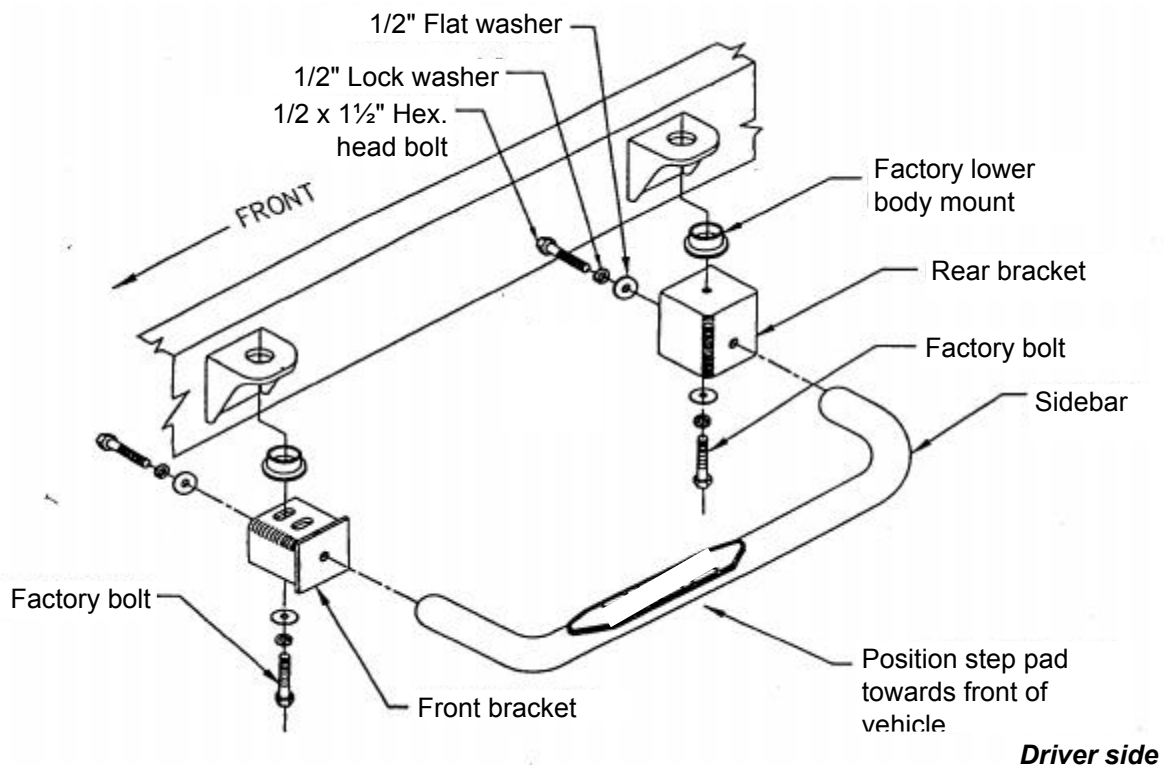
3/4" Socket	19 mm Socket	Torque wrench
9/16" Socket	Ratchet	

Installation Instructions:

- 1.- Read and understand instructions completely before beginning installation.
- 2.- Sidebar set consist of a driver and passenger sidebar. Be sure to determine the correct side before installation.
- 3.- Bolt mounting brackets to the Sidebars as shown in the Figure 1. Leave loose.
- 4.- Remove the body mounting bolts from mounts located under the cab of truck. Position Sidebar assembly up to the body mounts and install with the factory bolts, as shown in Figure 1.
- 5.- Remove factory rubber plug on underside of body that lines up with threaded hole in bottom of Sidebar. Figure 2.
- 6.- Fit auxiliary bracket up to vehicle with the long end down. Secure top of brace with "T" bolt flat washers, lock washers and nuts as shown in Figure 2. Leave loose.
- 7.- Secure bottom of bracket using the 3/8 x 1" hex. head bolt
- 8.- Torque all hardware as follows: 3/8" hardware to 25 Ft. Lbs., 1/2" hardware to 65 Ft. Lbs. and factory bolts to 55 Ft. Lbs. Repeat for passenger side.
- 6.- You may need to periodically re-tighten the fasteners on your Sidebar.

Assembly Diagram:

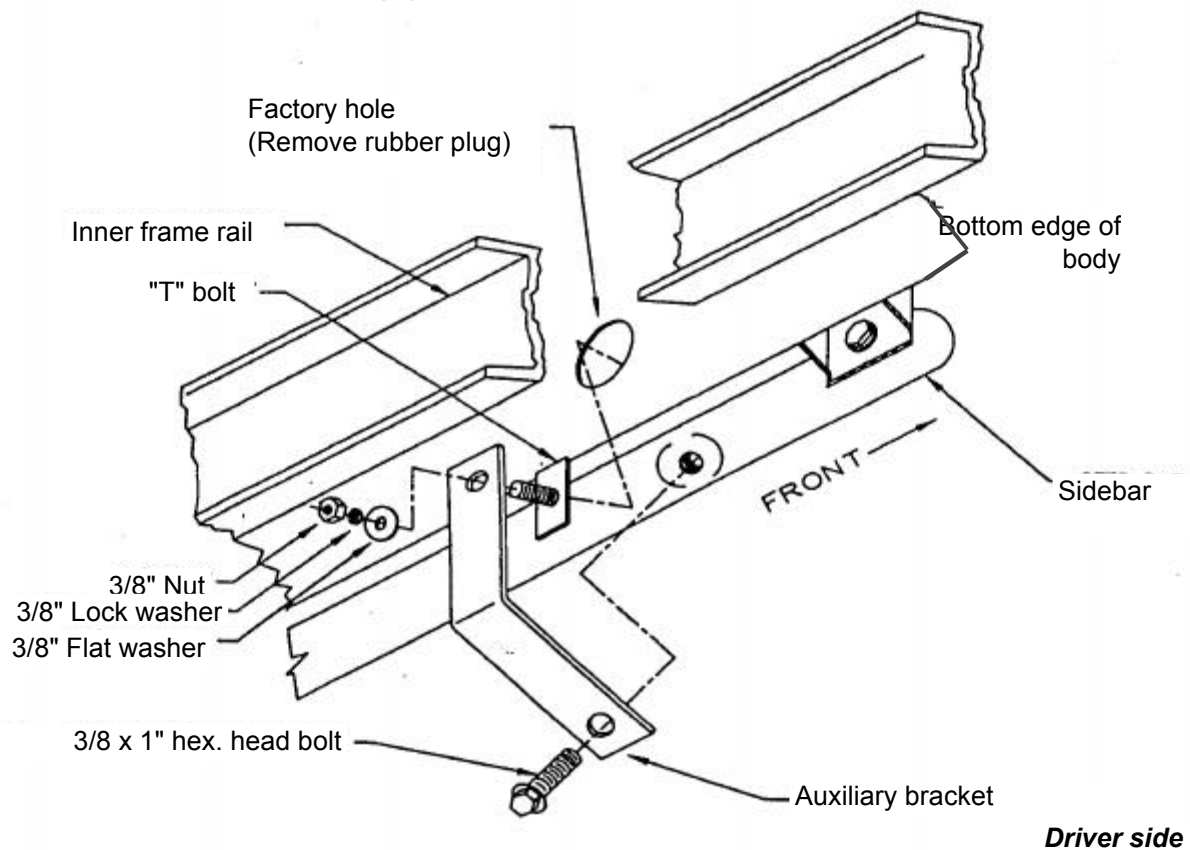
Figure 1



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Figure 2



Cleaning and care Instructions :

Protect the finish with a non-abrasive automotive wax, (e.g. Pure Carnauba) on a regular basis. The use of any soap, polish, or wax that contains an abrasive is detrimental to the finish, as the compounds scratch the finish and cause corrosion.