

INSTALLATION INSTRUCTIONS

4103

2000-2004 DAKOTA CLUB CAB 3DR.

Parts List :

QTY	(1) Hardware kit including :		
(1) Sidebar set	(4) 1/2 x 2" Hex.head bolt	(2) 3/8" Lock washer	
(2) Front mounting brackets	(4) 1/2" Flat washer	(2) 3/8" Hex nut	
(2) Rear mounting brackets	(4) 1/2" Lock washer		
(2) Auxiliary mounting brackets	(2) 3/8 x 1" Hex. head bolt		
(2) Bolt plates	(2) 3/8" Flat washer		

Tools Required :

9/16" Socket	19 mm Socket	Torque wrench
3/4" Socket	Ratchet	

Instructions :

- 1.- Read and understand instructions completely before beginning installation.
- 2.- Sidebar set consist of a driver and passenger side. Be sure to determine the correct side before installation.
- 3.- Bolt mounting brackets to sidebar as shown in Illustration 1. Leave loose.
- 4.- Remove the body mounting bolts from mounts located under the cab of vehicle. Place sidebar assembly up to the body mounts and bolt using the factory bolts.
- 5.- Locate and remove the rubber plug on the inside of the vehicle rocker panel that aligns with the threaded hole in the bottom of the sidebar.
- 6.- Assemble the bolt plate, auxiliary mounting bracket, 3/8" flat and lock washers, and 3/8" hex nut, as shown in Illustration 2. Place the bolt plate on the support bracket assembly into the existing hole in the vehicle rocker panel where the rubber plug was removed. Hand tighten the 3/8" hex nut. Then align the hole in the auxiliary mounting bracket with the threaded hole in the sidebar and secure into place using a 3/8 x 1" hex head bolt.
- 7.- Make any final adjustments to the alignment of the sidebar on the vehicle and then tighten as follows: 3/8" hardware to 25 Ft. Lbs.; 1/2" hardware to 65 Ft. Lbs; factory bolts to 55 Ft. Lbs. Repeat for the opposite side.
- 8.- You may need to periodically re-tighten the fasteners on your sidebar.

Assembly Diagram :

Illustration 1

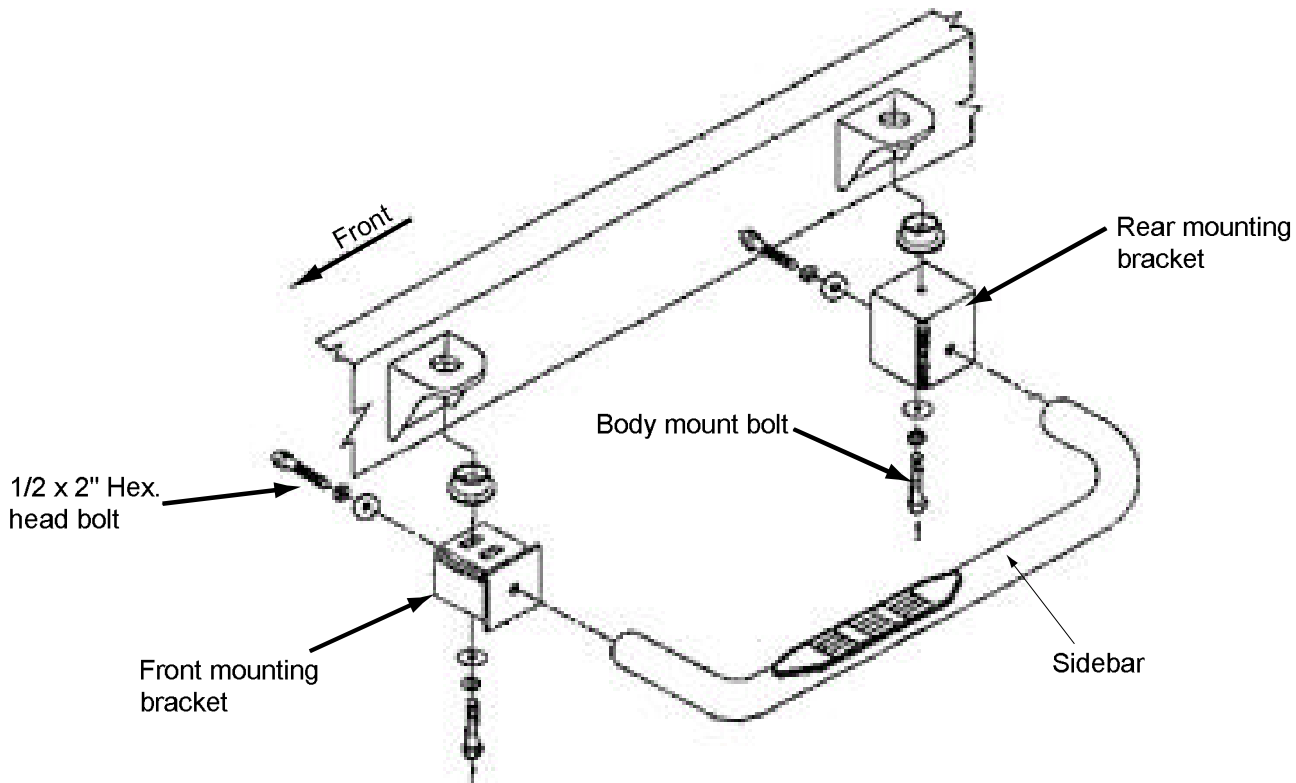
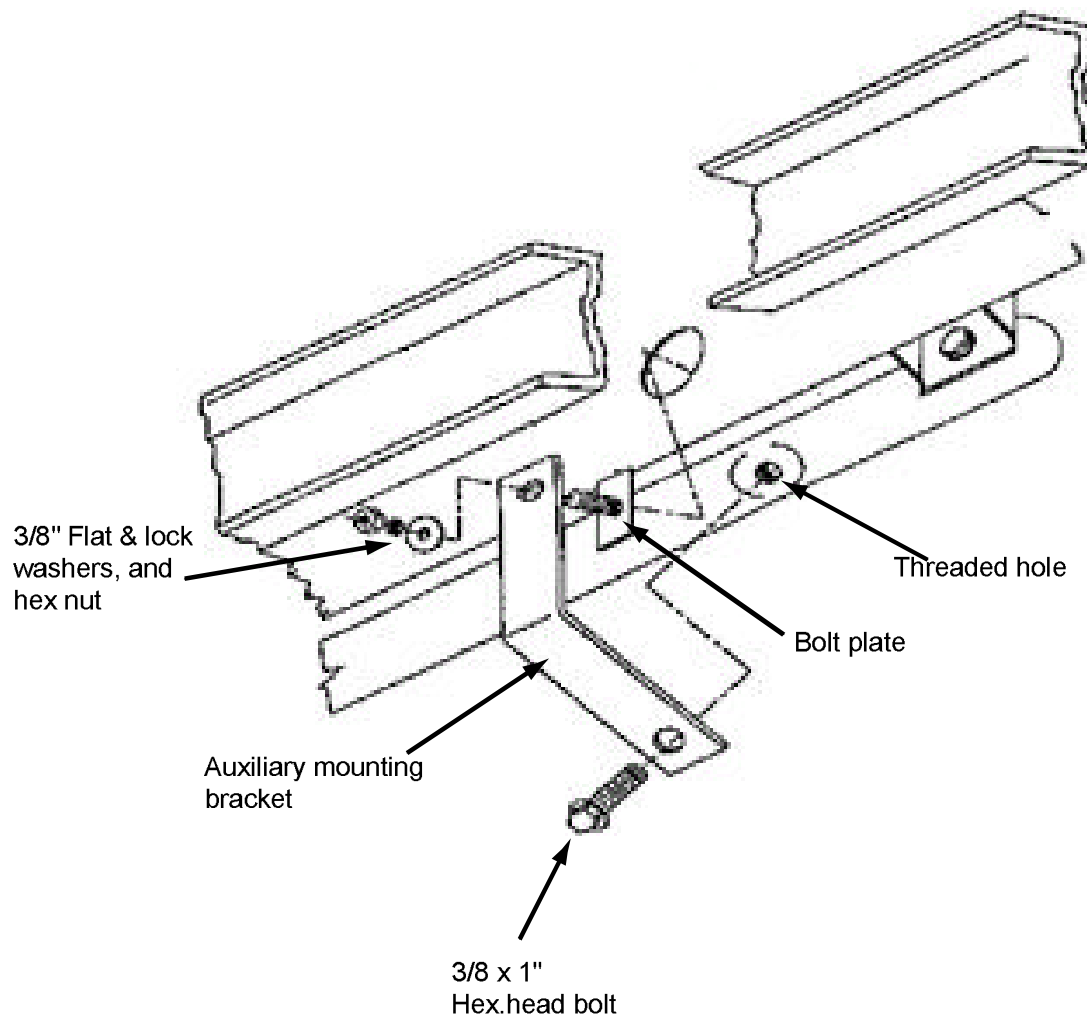


Illustration 2



Cleaning and care instructions :

Protect the finish with a non-abrasive automotive wax, (e.g. Pure Carnauba) on a regular basis. The use of any soap, polish, or wax that contains an abrasive is detrimental to the finish, as the compounds scratch the finish and cause corrosion.