

INSTALLATION INSTRUCTIONS

4000 SERIES SIDE STEPS PART NUMBER 4107(B-C-PS)

2010-13 DODGE RAM 2500HD & 3500HD MEGA CAB P/U 4DR 2/4WD

Do not attempt to install this product on any vehicle other than the one it is designed for and listed above!

PARTS LIST

<u>QTY</u>	<u>PART DESCRIPTION</u>	<u>QTY</u>	<u>PART DESCRIPTION</u>
6	3/8" X 1 1/4" HEX BOLTS	1	4107D DRIVER SIDE STEP
14	3/8" FLAT WASHERS	1	DRIVER FRONT BRACKET
14	3/8" LOCK WASHERS	1	DRIVER FRONT AUXILIARY BRACKET
10	3/8" HEX NUTS	1	DRIVER REAR BRACKET
4	1/2" X 2" HEX BOLTS	1	DRIVER REAR AUXILIARY BRACKET
4	1/2" FLAT WASHERS	1	4107P PASSENGER SIDE STEP
4	1/2" LOCK WASHERS	1	PASSENGER FRONT BRACKET
8	VINYL GASKETS	1	PASSENGER FRONT AUXILIARY BRACKET
6	370200AA 3/8" T-BOLT	1	PASSENGER REAR BRACKET
2	4105TP 3/8" T-PLATE	1	PASSENGER REAR AUXILIARY BRACKET

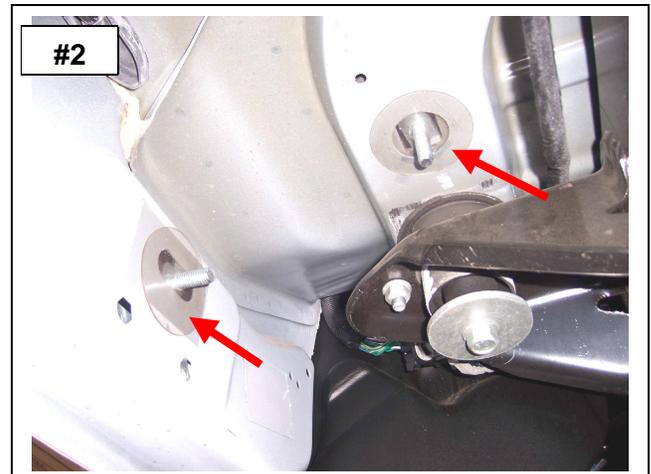
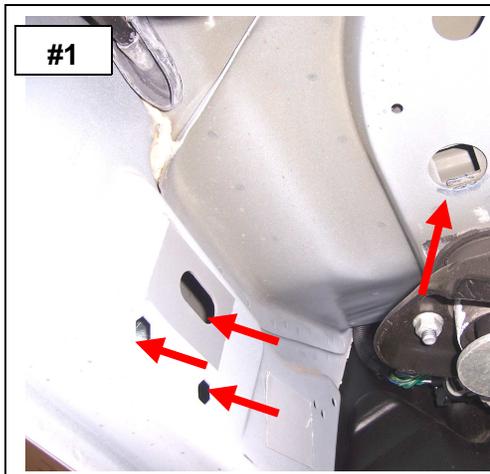
INSTALLATION INSTRUCTIONS

READ THE INSTRUCTIONS COMPLETELY BEFORE YOU BEGIN THE INSTALLATION

STEP-1 BEGIN THE INSTALLATION BY INSTALLING THE DRIVER SIDE FRONT BRACKETS.

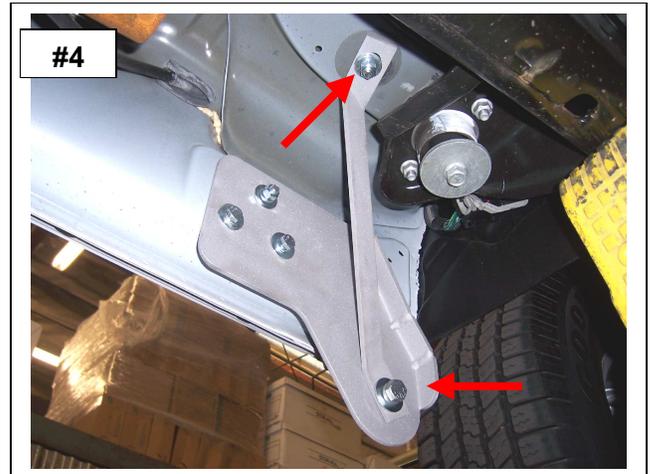
LOCATE THE HOLES IN THE BODY PANEL AND UNDERSIDE OF THE BODY AT THE FRONT OF THE CAB. **PHOTO #1**

STEP-2 INSTALL (1) 3/8" T-PLATE IN THE OBLONG HOLE IN THE BODY PANEL AND INSTALL (1) VINYL GASKET OVER THE THREADS TO PREVENT THE T-PLATE FROM FALLING INTO THE BODY. INSTALL (1) 3/8" T-BOLT IN THE SQUARE HOLE IN THE UNDERSIDE OF THE BODY AND INSTALL (1) VINYL GASKET OVER THE THREADS TO PREVENT THE T-BOLT FROM FALLING INTO THE BODY. **PHOTO #2**



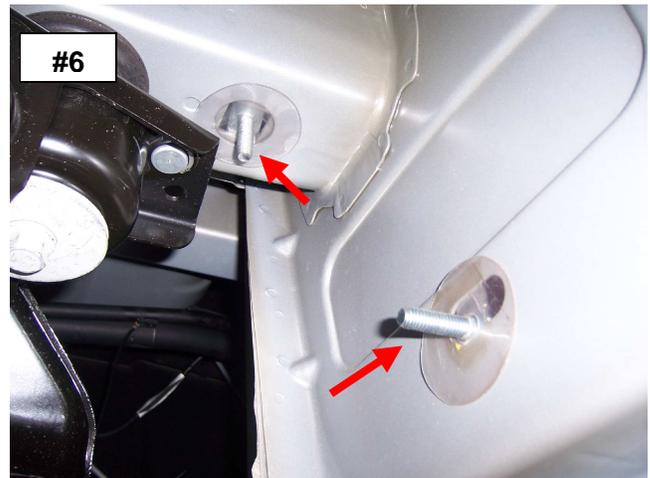
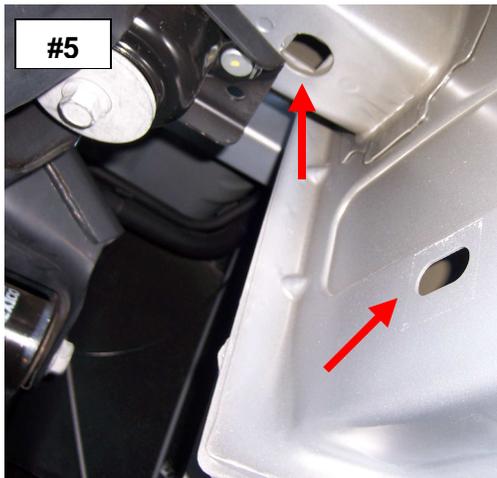
STEP-3 ATTACH THE DRIVER SIDE FRONT BRACKET TO THE BODY PANEL USING THE T-PLATE (2) 3/8" X 1 1/4" HEX BOLTS, (3) 3/8" FLAT WASHERS, (3) 3/8" LOCK WASHERS AND (1) 3/8" HEX NUT. HAND TIGHTEN. **PHOTO #3**

STEP-4 ATTACH THE DRIVER SIDE FRONT AUXILIARY BRACKET TO THE UNDERSIDE OF THE BODY USING THE T-BOLT, (1) 3/8" FLAT WASHER, (1) 3/8" LOCK WASHER AND (1) 3/8" HEX NUT. HAND TIGHTEN. **PHOTO #4**



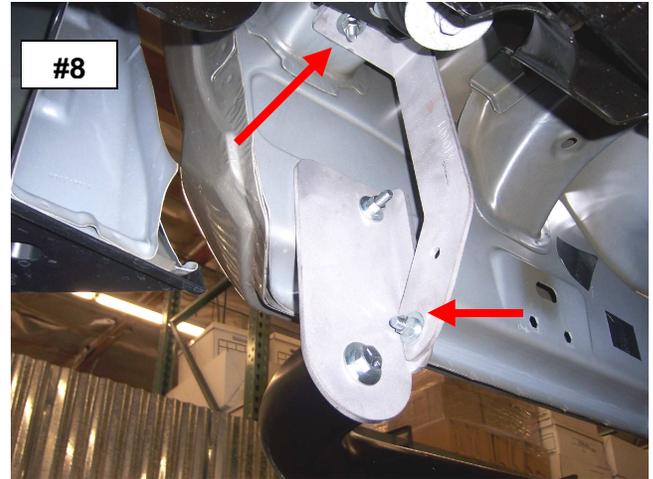
STEP-5 LOCATE THE HOLES IN THE BODY PANEL AND UNDERSIDE OF THE BODY AT THE REAR OF THE CAB. **PHOTO #5**

STEP-6 INSTALL (1) 3/8" T-BOLT IN THE OBLONG HOLE IN THE BODY PANEL AND INSTALL (1) VINYL GASKET OVER THE THREADS TO PREVENT THE T-BOLT FROM FALLING INTO THE BODY. INSTALL (1) 3/8" T-BOLT IN THE SQUARE HOLE IN THE UNDERSIDE OF THE BODY AND INSTALL (1) VINYL GASKET OVER THE THREADS TO PREVENT THE T-BOLT FROM FALLING INTO THE BODY. **PHOTO #6**



STEP-7 ATTACH THE DRIVER SIDE REAR BRACKET TO THE BODY PANEL USING THE T-BOLT, (1) 3/8" FLAT WASHER, (1) 3/8" LOCK WASHER AND (1) 3/8" HEX NUT. HAND TIGHTEN. **PHOTO #7**

STEP-8 ATTACH THE DRIVER SIDE REAR AUXILIARY BRACKET TO THE UNDERSIDE OF THE BODY USING THE T-BOLT, (1) 3/8" FLAT WASHER, (1) 3/8" LOCK WASHER AND (1) 3/8" HEX NUT AND TO THE FLANGE OF THE REAR BRACKET USING (1) 3/8" X 1 1/4" HEX BOLT, (1) 3/8" FLAT WASHER, (1) 3/8" LOCK WASHER AND (1) 3/8" HEX NUT. HAND TIGHTEN. **PHOTO #8**



STEP-9 ATTACH THE DRIVER SIDE STEP TO THE FRONT AND REAR BRACKETS USING (1) 1/2" X 2" HEX BOLT, (1) 1/2" FLAT WASHER AND (1) 1/2" LOCK WASHER FOR EACH BRACKET.

STEP-10 ALIGN THE SIDE STEP WITH THE VEHICLE AND TIGHTEN ALL MOUNTING BRACKET AND SIDE STEP NUTS AND BOLTS. **REPEAT THE ABOVE PROCESS TO INSTALL THE PASSENGER SIDE BRACKETS AND SIDE STEP.**



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