

INSTALLATION INSTRUCTIONS

PART F4120 o Sumatra™ 4000 SERIES SideSteps™

1997-03 F-150, F-250 LD REGULAR CAB (HERITAGE/ OLD BODY STYLE)

Do Not attempt to install this product o0 any 5ehicle other than the o0e it is designed 7o r and 1isted above-



Packing List

Quantity	Description	Quantity	Description
8	3/8" FLAT WASHERS	1	4124FD FRONT MOUNT BRKT-DRIVER
8	3/8" LOCK WASHERS	1	4124FP FRONT MOUNT BRKT-PASSENGER
8	3/8" HEX NUTS	1	4124RD REAR MOUNT BRKT-DRIVER
4	1/2" X 1 1/2" HEX BOLTS	1	4124RP REAR MOUNT BRKT-PASSENGER
4	1/2" X 2 1/2" HEX BOLTS	2	4124FS FRONT SUPPORT STRAPS
12	1/2" FLAT WASHERS	1	4124RSD REAR SUPPORT STRAP-DRIVER
8	1/2" LOCK WASHERS	1	4124RSP REAR SUPPORT STRAP-PASS.
4	1/2" HEX NUTS	1	4120D SIDE STEP - DRIVER
4	2252BP BOLT PLATES	1	4120P SIDE STEP - PASSENGER

**W
A
R
N
I
N
G**

Carefully read all the instructions prior to attempting to install this product. If you are not familiar with using workshop tools or with workshop safety practices, take the product and vehicle to a skilled installer. Go Rhino! Products accept no responsibility for any damage or injuries that may result from the product(s) being incorrectly installed. Before attempting to install accessories, park the vehicle on flat level ground, apply the emergency brake and disconnect the battery. If installation requires the use of a jack or lift, use only one with the correct load rating for the vehicle, follow the manufacturer's instructions and use wheel chocks. After installation, check the operation of all lights and turn signals; periodically check all fasteners for tightness. Retighten only loose fasteners as over-tightening snug fasteners can result in breaking or stripping them. Failure to maintain tightness of fasteners could result in the product detaching itself from the vehicle and possibly jamming wheels etc. This condition could cause serious personal bodily injury.

**W
A
R
N
I
N
G**

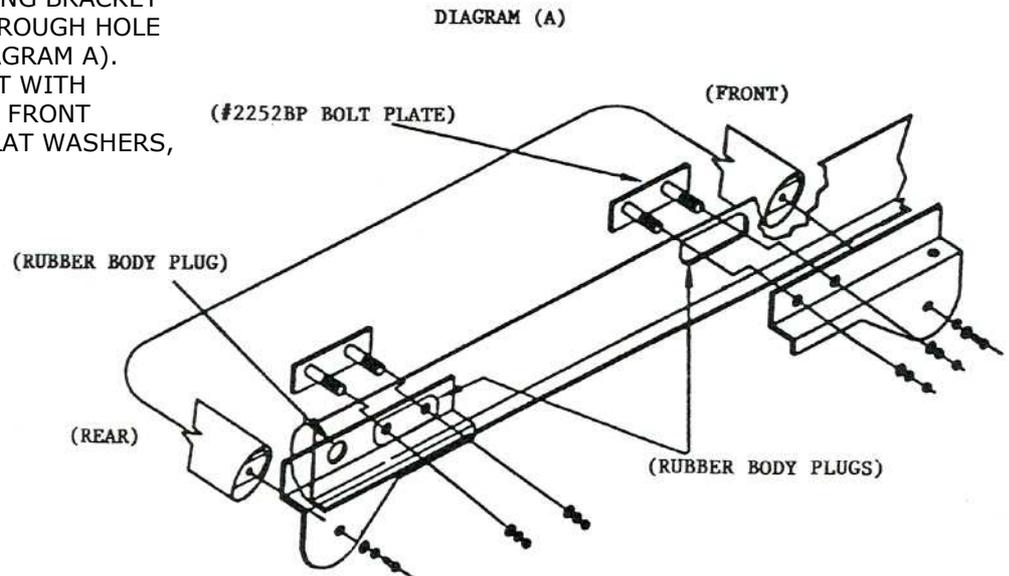
STEP 1. REMOVE CONTENTS FROM SHIPPING CARTON AND CHECK PARTS WITH PARTS LISTED ABOVE.

STEP 2. READ INSTRUCTIONS COMPLETELY BEFORE BEGINNING INSTALLATION.

STEP 3. REMOVE THE OB-ROUND RUBBER BODY PLUGS OVER THREE HOLES ON EACH INSIDE FACE OF ROCKER PANEL.

STEP 4. INSTALL FRONT TOP MOUNTING BRACKET BY PLACING #2252BP BOLT PLATE THROUGH HOLE IN ROCKER PANEL (AS SHOWN IN DIAGRAM A). POSITION FRONT MOUNTING BRACKET WITH DOWNWARD SLOPING END TOWARDS FRONT OF VEHICLE. ASSEMBLE USING 3/8" FLAT WASHERS, LOCK WASHERS AND HEX NUTS.

DO NOT SECURE!



FOR TECHNICAL OR WARRANTY INFORMATION CALL:
GO RHINO! Products® • XtremeRack™ • QuickRack®
 591 W. Apollo St. Brea, CA 92821
 (714)257-7389 (888)427-4466 FAX(714)672-0278

www.gorhino.com • www.xtremerracks.com • www.quickrack.com