INSTALLATION INSTRUCTIONS 4154 (B - C - PS) SIDE BAR

FORD RANGER EDGE P.U. SUPER CAB. 4 DR. 99-11

Parts List:

QTY 1) Sidebar Set

2) Front bracket set

2) Front auxiliary bracket

2) Rear bracket set.

2) Complementary rear bracket

2) Nut plate.

(1) Hardware kit including:

(4) 1/2 x 2" hex. head bolts

(4) 1/2" flat washers

(4) 1/2" lock washers

(12) 3/8 x 1 1/4" hex head bolts

(20) 3/8" flat washers

(12) 3/8" lock washers

(8) 3/8" hex nut

Tools requiered:

3/4" Socket 9/16" Socket 9/16" Wrech Ratchet

Instructions: 1. Read and understand instructions completely before beginning installation.

- 2. The sidebar set consists in a driver and passenger side. Be sure to determinate the correct side before installation.
- 3. Insert the nut plate in vehicle frame. Image 1.
- 4. Install front bracket to nut plate, attach using: (2) 3/8 x 1 1/4", (2) 3/8" flat washer, (2) 3/8" lock washer. Image 2.
- 5. Install front auxiliary bracket, attach using: (1) 3/8 x 1 1/4" and (1) 3/8" flat washer. Image 3.
- 6. Install complementary rear bracket to vehicle. attach using: (1) 3/8 x 1 1/4", (2) 3/8" flat washer, (1) 3/8" lock washer and (1) 3/8" hex nut. Image 4.
- 7. Attach rear bracket to complement rear bracket before installed use: (2) 3/8 x 1 1/4", (4) 3/8" flat washer, (2) 3/8" lock washer and (2) 3/8" hex nut. Image 5.
- 8. Install the side bar up to the front bracket using (2) 1/2 x 2" hex. head bolt, (2) 1/2" flat washer, and (2) 1/2" lock washer. Leave loose. Image 6.
- 9. Make any final adjustments to the alignment of the sidebar and tighten all bolts. Repeat for the opposite side.

10 You may need to periodically re-tighten the bolts.

Assembly Diagram:

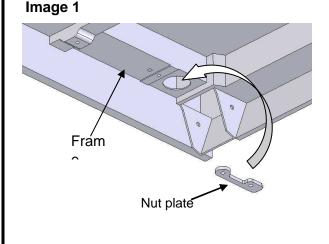
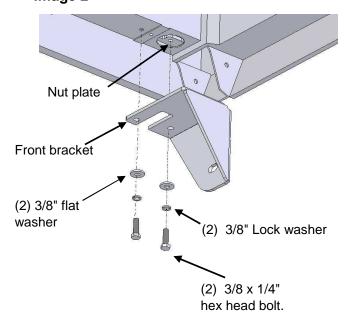


Image 2

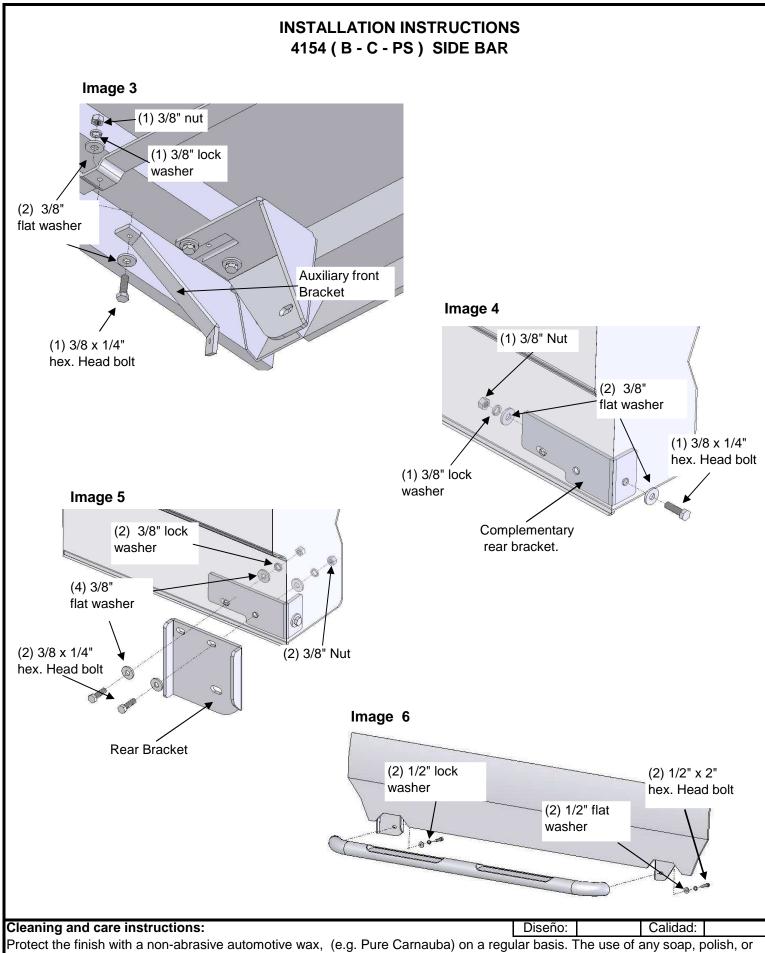


Cleaning and care instructions:

Diseño: Calidad:

Aproximated installation time: 30 min.

Protect the finish with a non-abrasive automotive wax, (e.g. Pure Carnauba) on a regular basis. The use of any soap, polish, or wax that contains an abrasive is detrimental to the finish, as the compounds scratch the finish and cause corrosion.



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