

INSTALLATION INSTRUCTIONS

6000 SERIES SIDE STEPS PART NUMBER 61091 (B-PS)

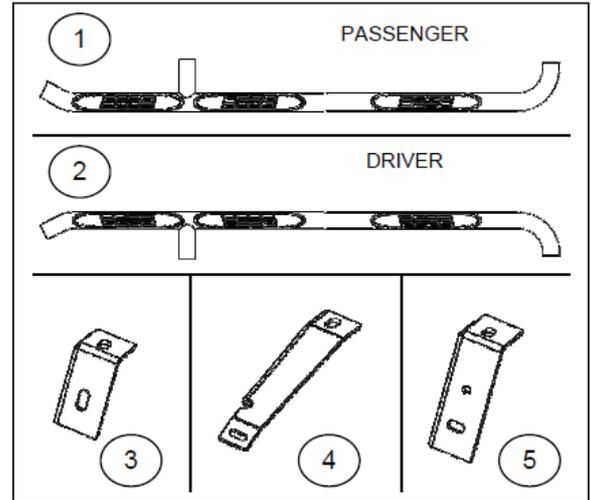
2015 CHEVROLET SILVERADO / GMC SIERRA 2500HD, 3500HD CREW CAB P/U 4DR 2/4WD 6.5' BED

Do not attempt to install this product on any vehicle other than the one it is designed for and listed above!

Illustration 1

Parts List

Item	Qty.	Part #	Description	Torque
1	1	610911	Passenger Side Step	-
2	1	610911	Driver Side Step	-
3	2	376012AA	Front Bracket	-
4	2	376014AA	Center Bracket	-
5	2	376012BA	Rear Bracket	-
6	2		3/8" x 8 1/4" Threaded Stud	30 Ft. Lbs.
7	2		3/8" x 1 1/4" Hex Bolt	30 Ft. Lbs.
8	8		3/8" Flat Washer	-
9	6		3/8" Lock Washer	-
10	2		3/8" Lock Nut	30 Ft. Lbs.
11	4		3/8" Hex Nut	30 Ft. Lbs.
12	2		Rubber Bushing	-
13	4		1/2" x 2" Hex Bolt	70 Ft. Lbs.
14	10		1/2" Flat Washer	-
15	10		1/2" Lock Washer	-
16	6		M12 x 120mm Hex Bolt	75 Ft. Lbs.



Tool Required:

9/16" & 21mm Socket
 9/16" Wrench
 Ratchet & Ratchet Extension

Approximate Installation Time: 60 min

Read the installation instructions completely and verify that all of the parts listed are accounted for. If you have defective, missing or damaged parts or need assistance, please contact *Go Rhino Products* for fast, friendly customer service at: 1-888-427-4466 or email: warranty@gorhino.com

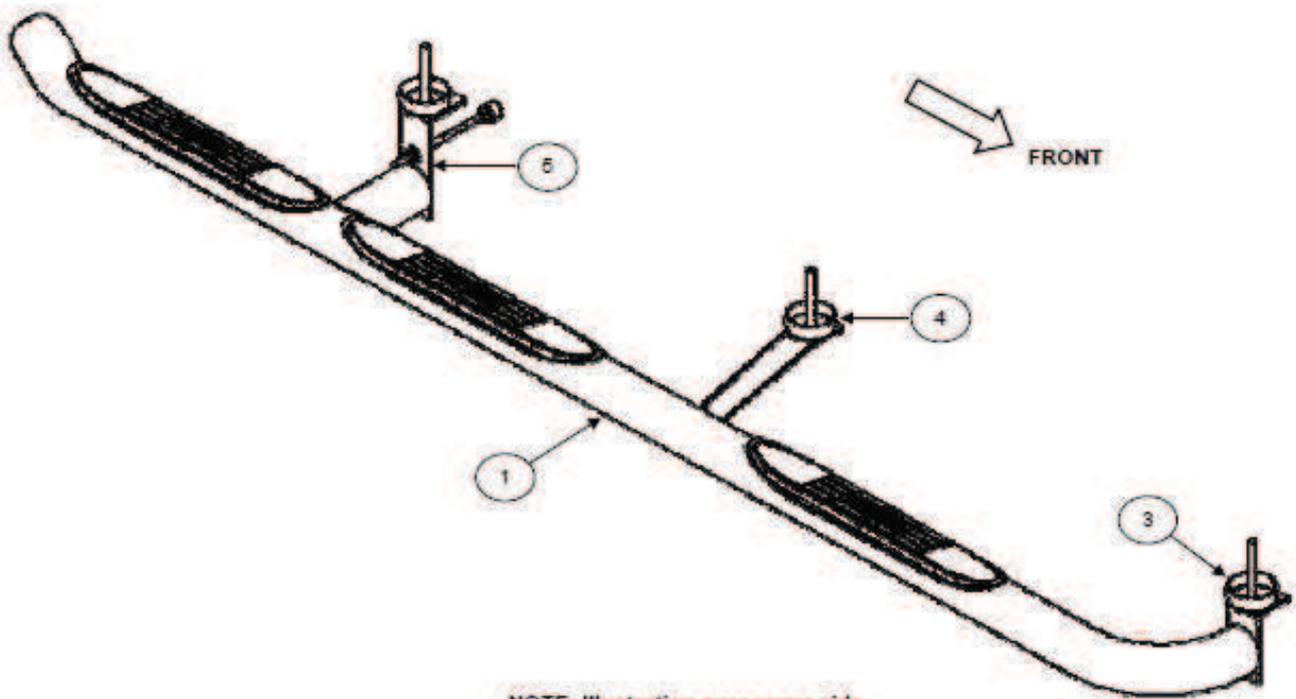
WARNING! GM uses thread-locking compound on all factory body mount bolts. Removal using an air assisted impact or ratchet will damage the body mount bolt threads and the internal nut assembly. We only recommend using hand tools to slowly remove and reinstall body mount bolts on all GM vehicles.

IMPORTANT! If during the body mount bolt removal process, it becomes increasingly difficult to unscrew the bolt with hand tools, tighten the bolt several rotations to clear the thread-locking compound from the threads, then reverse the direction and continue to unscrew the bolt until it is out. Repeat this process as necessary on all of the body mount bolts. Use of an appropriate anti-seize compound is highly recommended for re-installation. Tighten the body mount bolts to factory torque specifications.

Installation

The side step set consists of a driver and passenger side, (Illustration 2).

ILLUSTRATION 2



NOTE: Illustration passenger side.

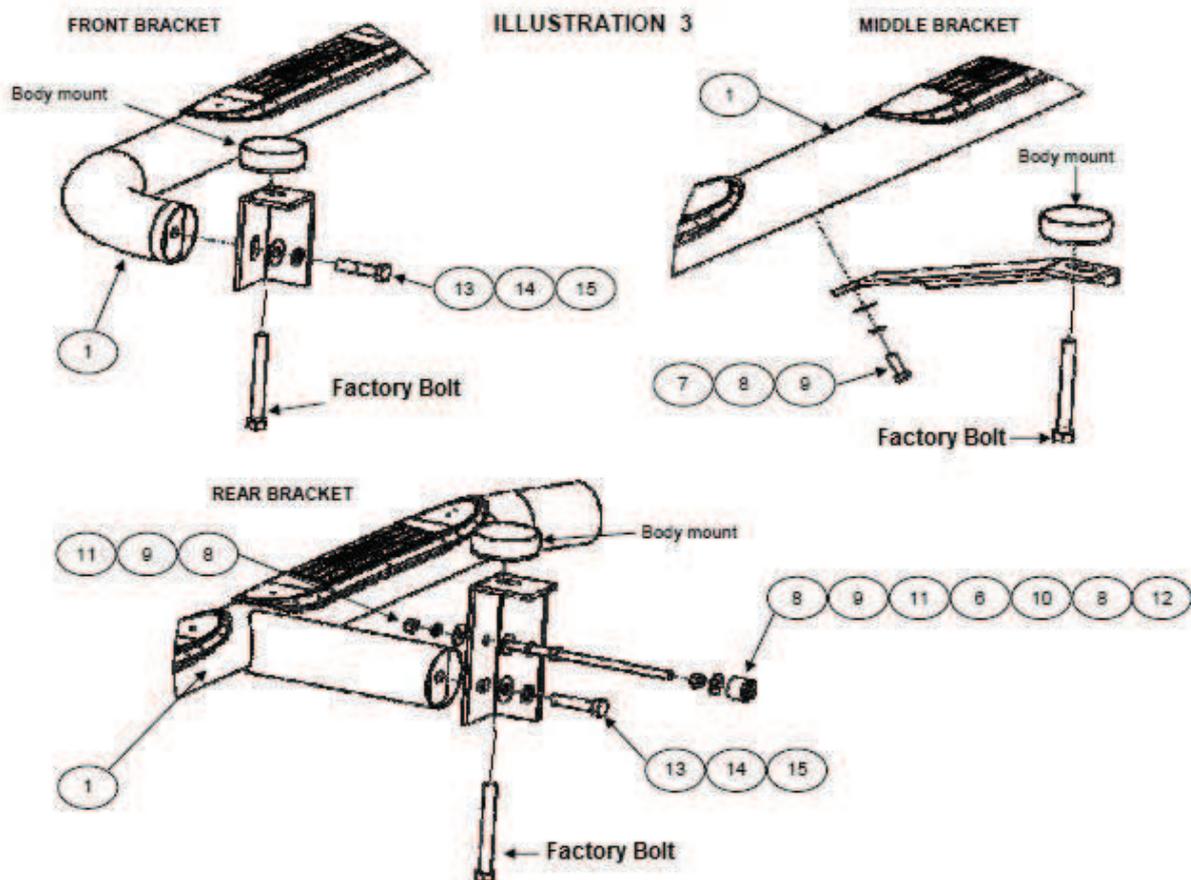
Step-1 Begin the installation by removing the passenger side front, middle and rear body mount bolts. Keep all existing washers and bushing in place, and attach the front, middle and rear brackets to the vehicle using the factory body mount bolt. Leave the bolts loose for final adjustment, (**Illustration 3**).

NOTE: If the factory bolts removed are short to attach the brackets, attach using M12x120mm Hex bolts, 1/2" flat and lock washers.

Step-2 Assemble the threaded stud, nuts, washers and rubber bushing on the rear bracket, (Illustration 3).

Step-3 Attach the passenger side step to the front and rear brackets using (1) 1/2" x 2" hex bolt, (1) 1/2" lock washers and (1) 1/2" flat washes, (Illustration 3).

Step-4 Attach the passenger side step to the middle bracket using (1) 3/8" x 1 1/4" hex bolt, (1) 3/8" lock washer and (1) 3/8" flat washer, (Illustration 3).



Step-5 Align the side step with the vehicle and tighten all side step and bracket nuts and bolts.

Step-6 Adjust and tighten the threaded stud and rubber bushing assembly so that the rubber bushing is firm against the side of the frame.

Step-7 Repeat the installation steps to install the driver side brackets and side step. Remember to check and retighten all nuts and bolts periodically.