INSTALLATIONS INSTRUCTIONS 61262 SIDE BAR

FORD P. U. SUPER DUTY F-250 (HD) \ F-350 \ F-450 \ F-550 4 dr. 2 & 4 x 4 CREW CAB (SHORT BED) 99 - 13

Parts list:					Required Tools	(no included)
ITEM	QTY.	CODE	DESCRIPTION	TORQUE MAX.	DESCRIPTION	QTY.
1	1		Side Bar front set	-	9/16" Socket / Wrench	1
2	1	373308AA-8CA	Side Bar rear set	-	3/4" Socket / Wrench	1
	1	BRK-37730	Brackets kit includes:	-	Allen wrench	1
3	2	376304AA	Main brackets front and rear	-	Ratchet	1
	1	KTE-37730	Hardware kit includes:		Ratchet extension	1
4	16	-	3/8 x 1 1/4" Hex head bolt black plated	30 Lb.Ft		RATION 1
5	24	-	3/8" Flat washer black plated	-		
6	8	-	3/8" Lock washer black plated	-	(1)	PASSENGER
7	8	-	3/8" Lock nut black plated	30 Lb.Ft		
8	8	-	3/8" Clip nut	30 Lb.Ft		
9	4	-	1/2 x 2" Hex head bolt zinc plated	70 Lb.Ft		
10	4	-	1/2" Flat washer zinc plated	-	(2)	DRIVER
11	4	-	1/2" Lock washer black plated	-		
						`
					$\left(3\right)$	FRONT DRIVER
						REAR PASSENGER
					0	
struction	ns:				Approximate install	ation time: 40 min.
	_		ILLUSTRATI	ON 2		
:	()				_	
			3		FRONT	
Clip nut					FRONT	
Clip nut	vall		Existing hole location	1 osition in Rocker parackets.	3	
Interior w	vall		Existing hole location	ackets.	3	

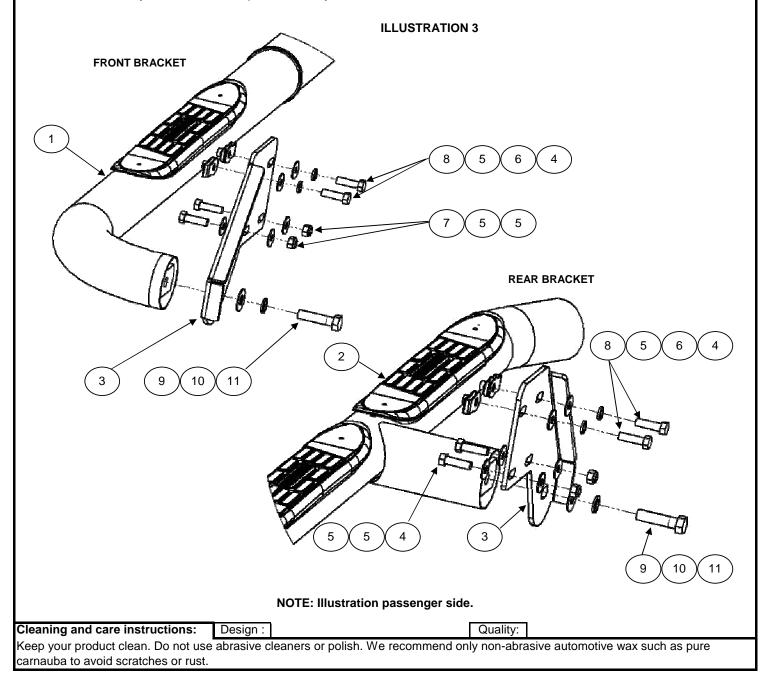
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to avoid scratches or rust.

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- 1. Before beginning the installation, please read all directions carefully and verify that all necessary hardware is accounted for. If any parts are missing, stop the installation and contact your distributor immediately.
- 2. Nerfstep set consists of a driver and passenger side. Be sure to determinate the correct side before installation. See illustration 1.
- 3. Insert the clip nut in the upper hole of the rocker pannel. See illustration 2.
- **4.** Place bracket front shown in illustration 2. Attach the clip nut with: (2) 3/8 x 1 1/4" hex head bolt, (2) 3/8" flat and lock washer. Attach the rocker pannel with: (2) 3/8 x 1 1/4" hex head bolt, (4) 3/8" flat washer, (2) 3/8" lock nut. Leave loose. **See illustration 3.**
- 5. Install the rear bracket of the same form that front bracket. See illustration 3.
- 6. Place the Side Bar to brackets and attach with: (1) 1/2 x 2" hex head bolts, (1) 1/2" flat and lock washers. By each side. Leave loose. See illustration 3.
- 7. Align the sidebar to the vehicle and tighten all hardware.
- 8. Repeat for the other side of vehicle.
- 9. Fill out the warranty card included and place it inside your vehicle.



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