

## INSTALLATION INSTRUCTIONS

BRACKET	OVAL SIDE BAR WIDESIDER 4"	WHEEL TO WHEEL WIDESIDER 4"	RUNNING BOARD WIDESIDER 5" & 6"	APPLICATION	MODEL
390765	394076	-	39080	GMC SIERRA / SILVERADO EXT. CAB.	99 - 06 & 11 - 13
	67044	-	680080	GMC SIERRA / SILVERADO EXT. CAB.	99 - 06 & 11 - 13

Parts List:					Tools required not including:	
ITEM	QTY	CODE	DESCRIPTION	TORQUE MAX.	DESCRIPTION	QTY
1	1	391014AA	Front mounting bracket set	-	Socket hex 18mm-19mm -9/16" - 1/2"	1
2	1	390764CA	Middle mounting bracket set	-	17mm Double hex socket ( 12 point ) or 15mm Wrench	1
3	1	390764AA	Rear mounting bracket set	-	Ratchet	1
4	2	391014FA	Front and middle auxiliary bracket set	-	Extension ratchet	1
5	1	390764BA	Rear auxiliary bracket set	-		
6	6	3713312	5/16" bolt plate	11 Lb-Ft		
	1	<b>KTE-391015</b>	<b>Hardware kit including:</b>			
7	12	-	5/16" Square head bolt	11 Lb-Ft		
8	18	-	5/16" Flat washer	-		
9	18	-	5/16" Lock washer	-		
10	18	-	5/16" hex nut	11 Lb-Ft		
11	6	-	M12 x 120mm Hex head bolt	70 Lb-Ft		
12	6	-	1/2" Flat washer	-		
13	6	-	1/2" Lock washer	-		
14	6	-	3/8 x 1" Carriage head bolt	30 Lb-Ft		
15	6	-	3/8" Flat washer	-		
16	6	-	3/8" Lock washer	-		
17	6	-	3/8" Hex nut	30 Lb-Ft		
NOTE: 394076(9-8-6-0) / 67044(B-C-PS-SB) INCLUDES:						
18	1	-	Oval 4" Widesider bar set			

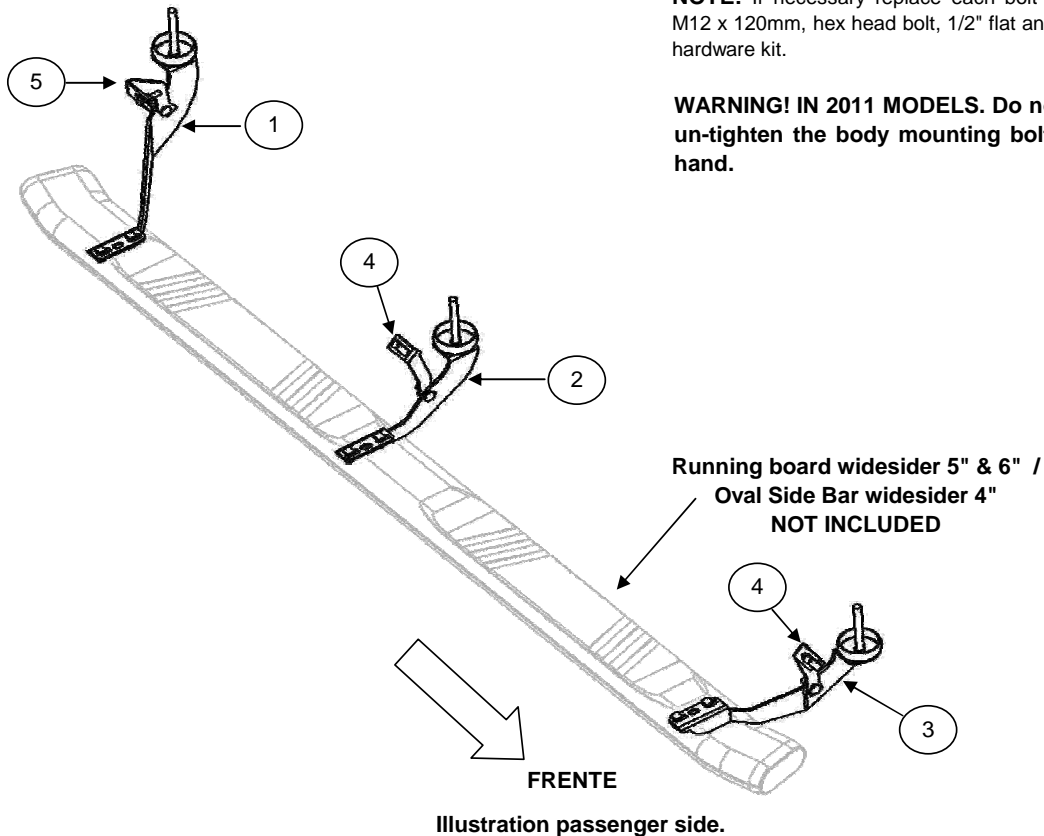
**ILLUSTRATION 1.**

**Approximated installation time: 40 min.**

**Instructions:**

1. Before beginning the installation read all instructions thoroughly and verify that all hardware is accounted for. If there are any listed parts missing, please notify your distributor immediately.

**ILLUSTRATION 2.**



**NOTE:** If necessary replace each bolt that holds the body mount by: M12 x 120mm, hex head bolt, 1/2" flat and lock washers, including in the hardware kit.

**WARNING! IN 2011 MODELS. Do not use an impact wrench to un-tighten the body mounting bolts! Always loosen them by hand.**

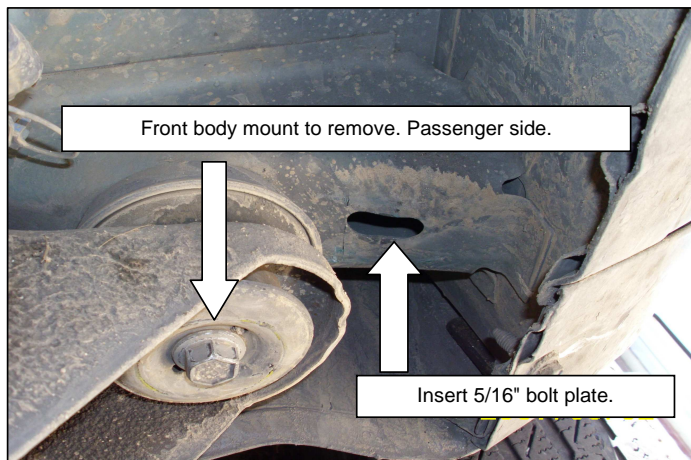
**Cleaning and care instructions:** Design: Quality:

Protect the finish with a non-abrasive automotive wax, (e.g. Pure Carnauba) on a regular basis. The use of any soap, polish, or wax that contains an abrasive is detrimental to the finish, as the compounds scratch the finish and cause corrosion.

## INSTALLATION INSTRUCTIONS

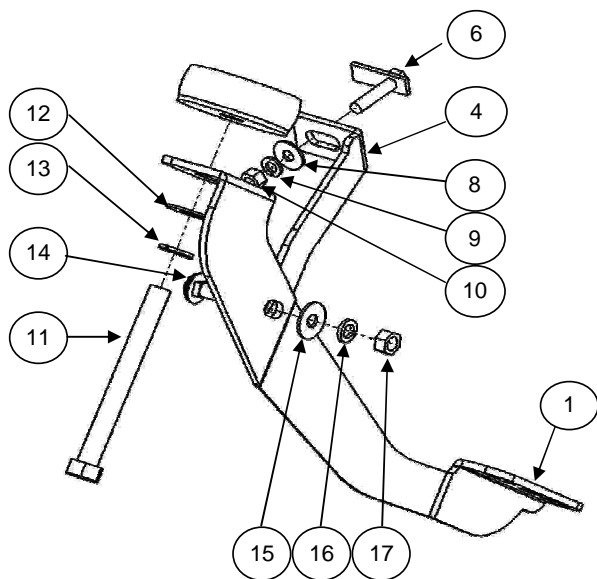
2. Locate and remove the body mount in the front part. **SEE PICTURE 1.**

**PICTURE 1.**



3. Install the front bracket and attach with bolts before removed. Locates the hole that is in the rocker panel of the vehicle and inserts 5/16" bolt plate. Mounts the front auxiliary bracket and attach with: 5/16" flat and lock washers, 5/16" hex nut. In the other side of the bracket attach with the front bracket: 3/8 x 1" carriage head bolt, 3/8" flat and lock washers, 3/8" hex nut. **SEE PICTURE 1, ILLUSTRATION 3.** Leave loose.

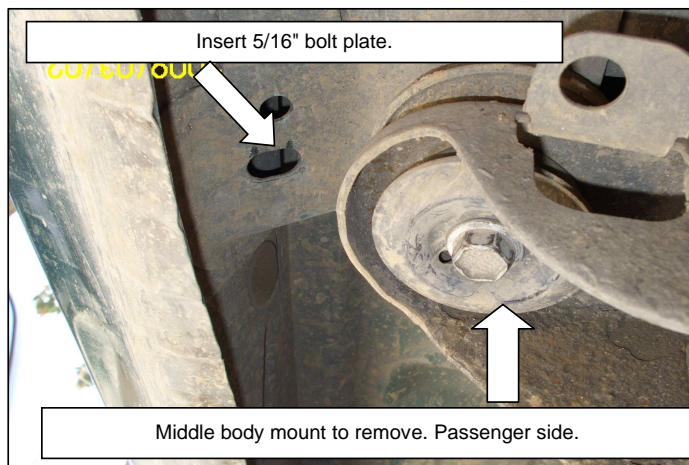
**ILLUSTRATION 3.**



Use ratchet & 18mm - 19mm - 9/16" - 1/2" hex socket.  
Remove the bolt OEM with: ratchet & 18mm hex socket.

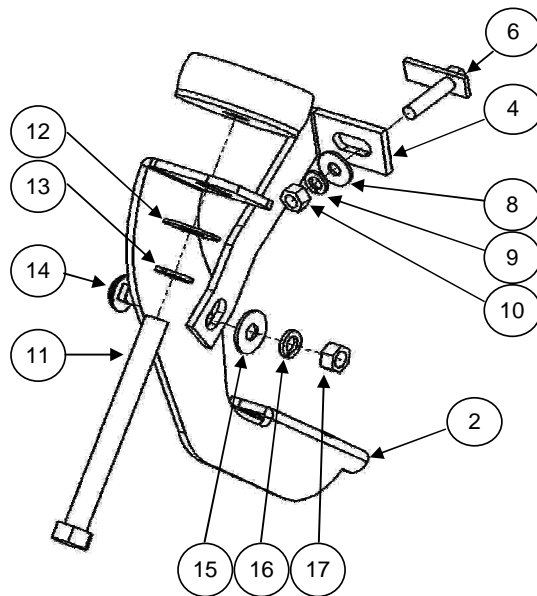
4. Locate and remove the body mount in the middle part. **SEE PICTURE 2.**

**PICTURE 2.**



5. Install the middle bracket and attach with bolts before removed. Locates the hole that is in the rocker panel of the vehicle and inserts 5/16" bolt plate. Mounts the middle auxiliary bracket and attach with: 5/16" flat and lock washers, 5/16" hex nut. In the other side of the bracket attach with the middle bracket: 3/8 x 1" carriage head bolt, 3/8" flat and lock washers, 3/8" hex nut. **SEE PICTURE 2, ILLUSTRATION 4.** Leave loose.

**ILLUSTRATION 4.**



Use ratchet & 18mm - 19mm - 9/16" - 1/2" hex socket.  
Remove the bolt OEM with: ratchet & 18mm hex socket.

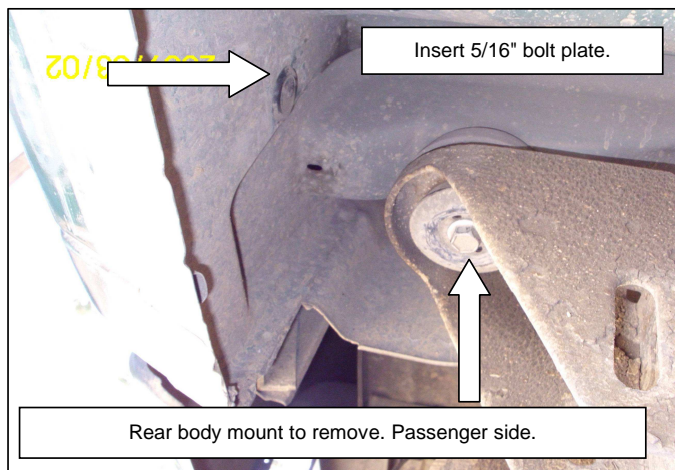
6. Locate and remove the body mount in the rear part. **SEE PICTURE 3.**

**Cleaning and care instructions:**

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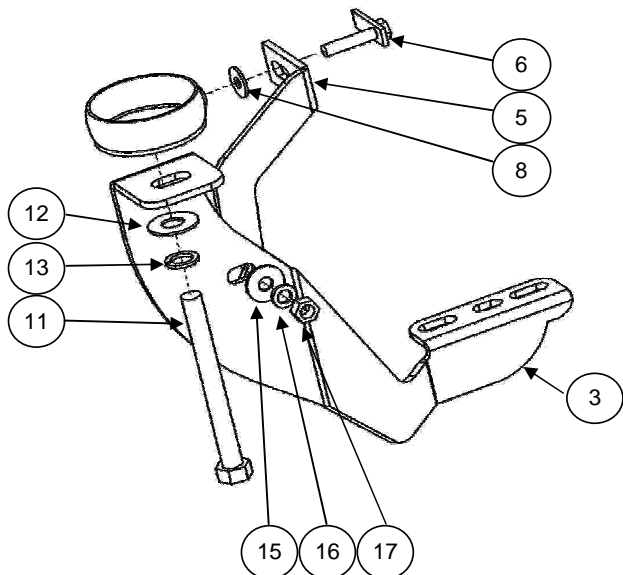
**PICTURE 3.**



7. Install the middle bracket and attach with bolts before removed. Locates to the rubber plug that is in the rocker panel of the vehicle, remove and insert 5/16" bolt plate.

Mounts the rear auxiliary bracket and attach with: 5/16" flat and lock washers, 5/16" hex nut. In the other side of the bracket attach with the rear bracket: 3/8 x 1" carriage head bolt, 3/8" flat and lock washers, 3/8" hex nut. **SEE PICTURE 3, ILLUSTRATION 5.** Leave loose.

**ILLUSTRATION 5.**

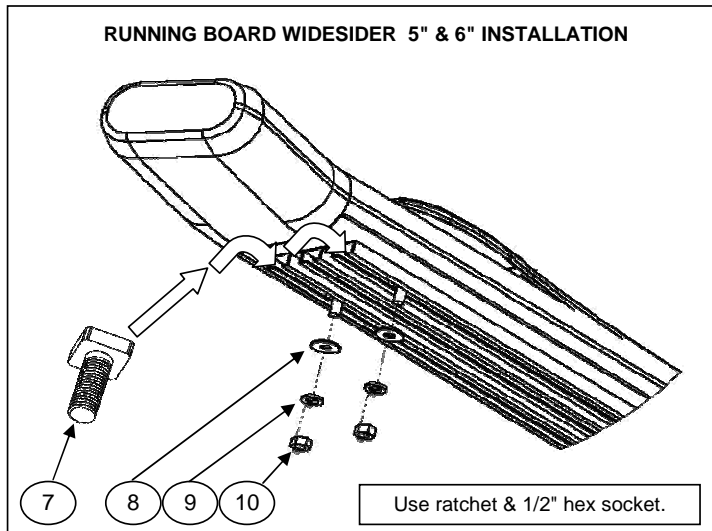


Use ratchet & 18mm - 19mm - 9/16" - 1/2" hex socket.  
Remove the bolt OEM with: ratchet & 18mm hex socket.

8. If you acquired a Running board widesider 5" & 6", insert 5/16" square head bolt on rail, place on brackets and attach with: 5/16" Flat and lock washer, 5/16" hex nut. **SEE ILLUSTRATION 6.** Repeat for the opposite side. Leave loose.

**Note 2: If the front and rear bracket does not agree totally with the aluminum structure, rotate so they're inside the aluminum structure and tighten.**

**ILLUSTRATION 6**



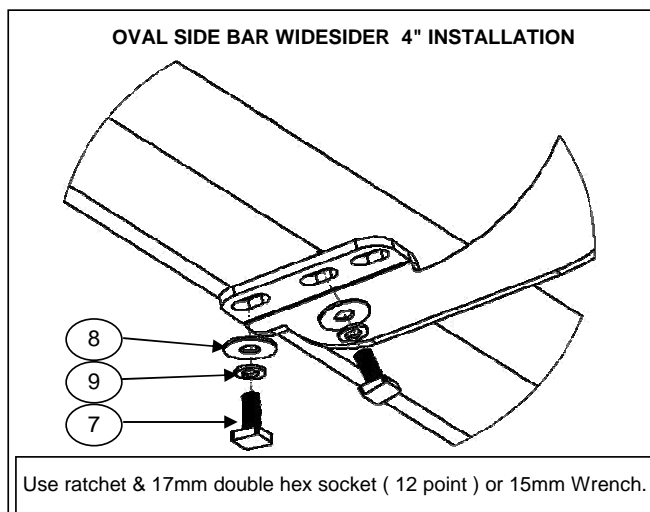
9. If you acquired a Oval side bar widesider 4", place on brackets and attach with: 5/16" square head bolt, 5/16" Flat and lock washer. **SEE ILLUSTRATION 7.** Repeat for the opposite side. Leave loose.

10. Align Running board widesider 5" & 6" or Oval side bar widesider 4" and then tighten all bolts.

11. Periodically check your product because it may need a re-tighten of bolts.

12. Fill the warranty card and place it inside your vehicle's glove box.

**ILLUSTRATION 7**



**Cleaning and care instructions:**

Protect the finish with a non-abrasive automotive wax, (e.g. Pure Carnauba) on a regular basis. The use of any soap, polish, or wax that contains an abrasive is detrimental to the finish, as the compounds scratch the finish and cause corrosion.

Design:

Quality: