

# DOMINATOR II

## DOMINATOR SERIES SIDESTEPS

### ASSEMBLY & INSTALLATION INSTRUCTIONS

PART NO. D24040 99-07 (classic) GM EXTENDED CAB

**Do not attempt to install this product on any vehicle other than the one it is designed for and listed above!**

<u>QTY</u>	<u>PARTS DESCRIPTION</u>	<u>QTY</u>	<u>PARTS DESCRIPTION</u>
12	1/4" X 3/4" SELF TAPPING HEX BOLTS	24	3/8" X 1" HEX BOLTS
24	3/8" HEX NUTS	6	C99 MOUNTING BRACKETS
24	3/8" LOCK WASHERS	1	D24040P PASSENGER SIDESTEP
48	3/8" FLAT WASHERS	1	D24040D DRIVER SIDESTEP

## INSTALLATION INSTRUCTIONS

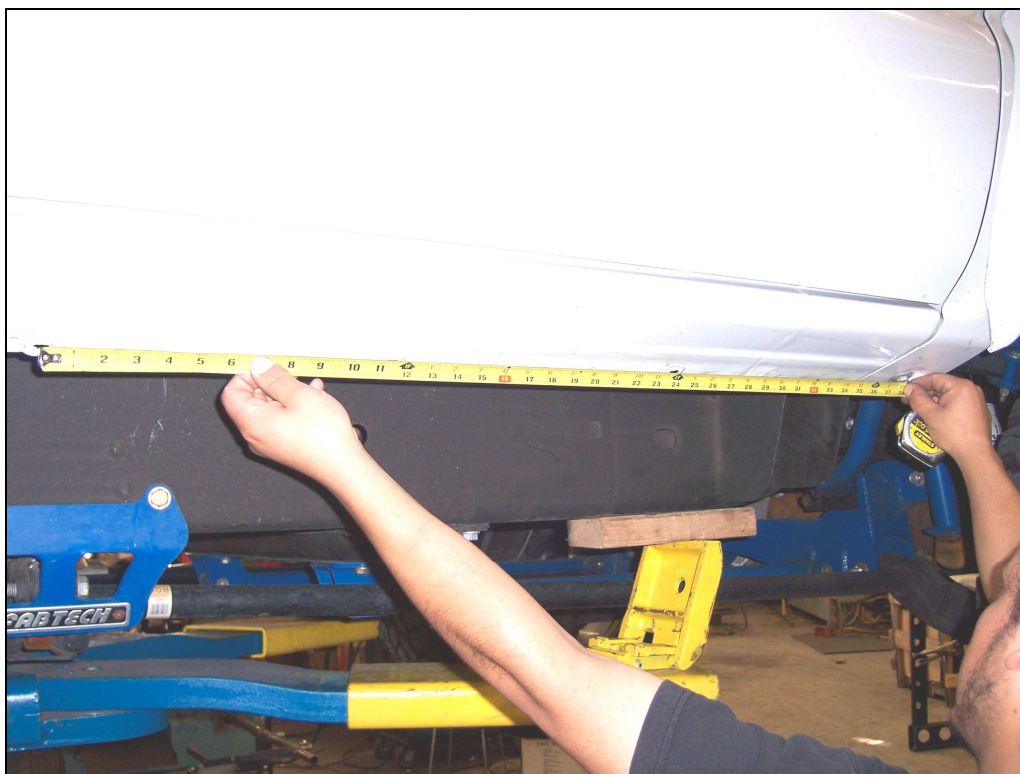
Read the instructions completely before you begin the installation.

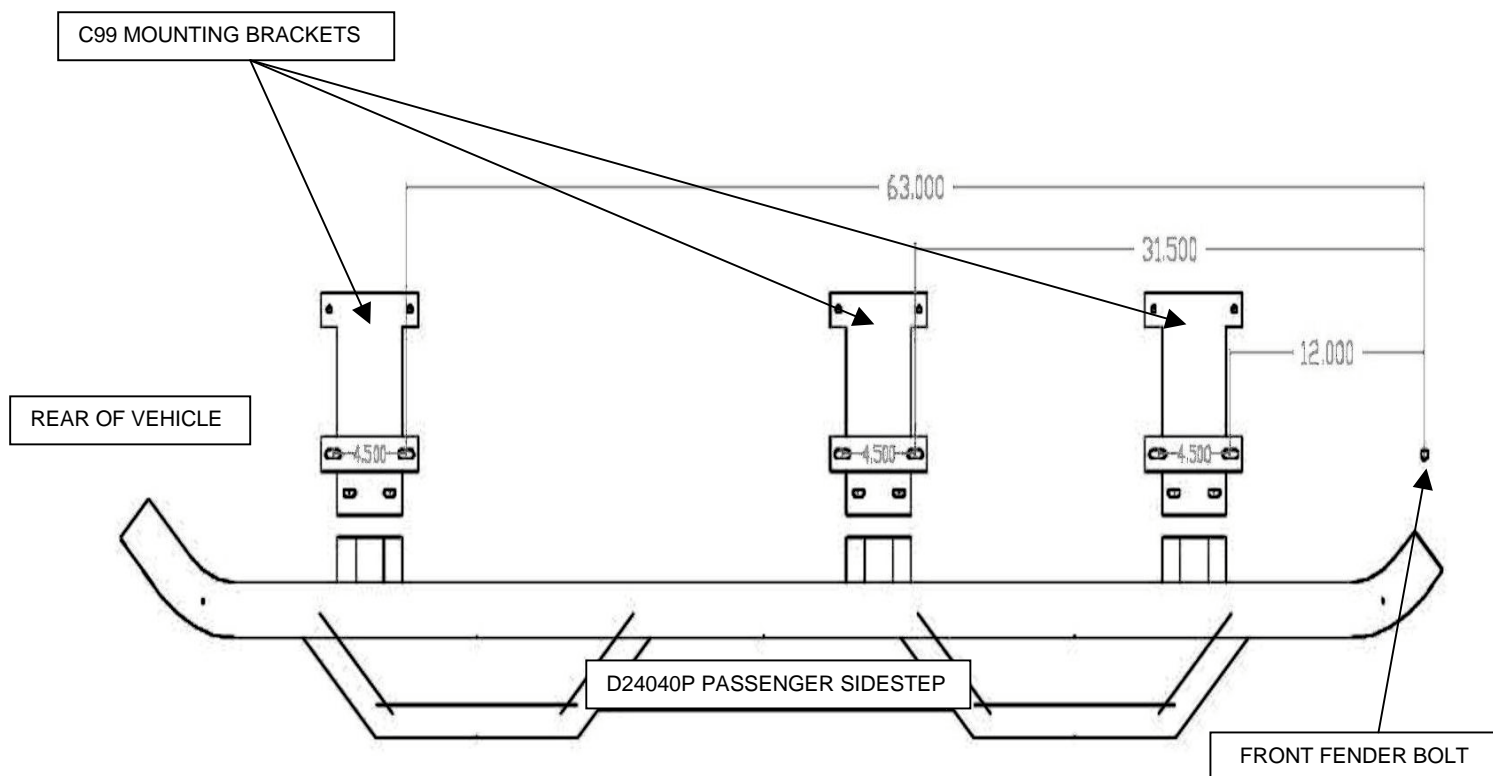
If your vehicle is equipped with factory running boards, remove the boards, brackets and fasteners.

This installation uses (3) mounting brackets per side, and requires drilling (2) holes in the lower body pinch mold for each bracket.

It is the installer's responsibility to confirm all measurements and that there are no obstructions such as brake, fuel or electrical lines before drilling.

**Step 1.** Beginning with the passenger side measure rearward from the front fender bolt (refer to diagram for dimensions) and scribe (6) vertical lines on the body pinch mold.

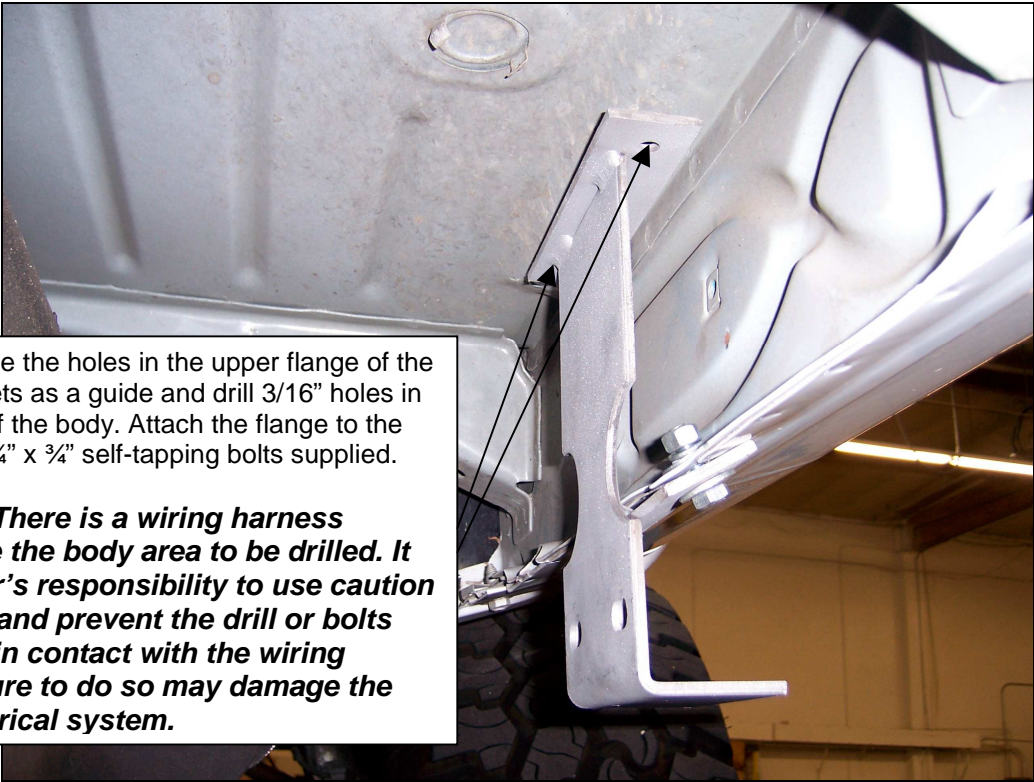




**Step 2.** Measure up from the bottom edge of the pinch mold 7/16" and scribe intersecting lines.



**Step 3.** Confirm the measurements, center punch and drill 3/8" holes through the body pinch mold. Repeat the above procedure for the driver side.



**(OPTIONAL)** Use the holes in the upper flange of the mounting brackets as a guide and drill 3/16" holes in the under side of the body. Attach the flange to the body using the 1/4" x 3/4" self-tapping bolts supplied.

**\*\*WARNING:** *There is a wiring harness located inside the body area to be drilled. It is the installer's responsibility to use caution when drilling and prevent the drill or bolts from coming in contact with the wiring harness. Failure to do so may damage the vehicles electrical system.*

**Step 4.** Loosely attach the flange of the mounting brackets to the bottom of the lower body pinch mold using the 3/8" x 1" hex bolts, flat washers, lock washers and nuts as shown.







**Step 5.** Position the passenger sidestep up to the mounting brackets and loosely attach it to the brackets using the 3/8" x 1" hex bolts, flat washers, lock washers and nuts.



**Step 6.** Align sidestep with the body and then tighten all mounting bracket and sidestep nuts and bolts.  
**Step 7.** Repeat the above installation steps to install the driver side mounting brackets and sidestep.