## INSTALLATION INSTRUCTIONS

37002 / 37090 (1 - 3 - 4 - 8 - 9 ) SIDE BAR 07 - 09 TOYOTA TUNDRA REGULAR / DOUBLE CAB

Parts list: QTY

(1) 37182 Hardware kit includes:

(1) Side bar set

(4) 1/2 x 2" hex head bolt

(1) Front brackets set

(4) 1/2" flat washer (4) 1/2" lock washer

(1) Rear brackets set

(8) 3/8" Flat washer

(8) 3/8" Lock washer

(8) M8 x 25mm Hex head bolt





Driver side rear bracket

### Required tools

13 mm Socket/wrench 3/4" Socket/wrench

12 mm Socket/wrench Ratchet

Ratchet Extension

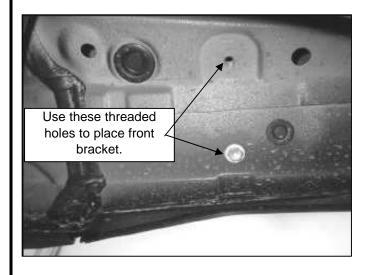
Instructions:

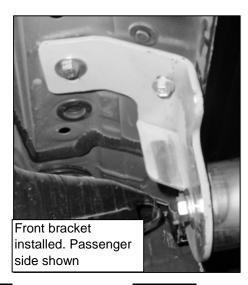
Aprox. Installation time: 35 min.

- 1. Read carefully and understand instructions before beginning installation. If any part is missed, please stop installation and call to your distributor to get the missing pieces.
- 2. Locate existing threaded holes inside the rocker panel at front of vehicle. Remove existing bolts if necessary. Picture 1.
- 3. Place front bracket and secure it using (2) M8 x 25mm hex head bolt, (2) 3/8" flat washer, (2) 3/8" lock washer. Do not tighten yet. Picture 2.

**PICTURE 1** 

PICTURE 2





Clean and care instructions:

Design:

Quality:

Keep your product clean. Do not use abrasive cleaners or polish. We recommend only non-abrasive automotive wax such as pure carnauba.

Checked 04/01/09

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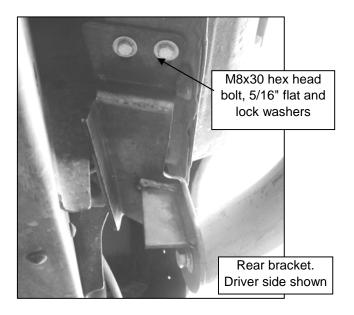
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# **INSTALLATION INSTRUCTIONS**

## 37002 / 37090 ( 1 - 3 - 4 - 8 - 9 ) SIDE BAR 07 - 09 TOYOTA TUNDRA REGULAR / DOUBLE CAB

4. To install rear bracket, locate threaded holes inside the vehicle's rocker panel, then remove bolts if necessary. Place rear bracket, and secure it using: (2) M8 x 25mm hex head bolts and (2) 3/8" lock washers and (2) 3/8" flat washers. Picture 3. Do not tighten yet.

#### **PICTURE 3**



- 5. Mount side bar on brackets and secure it using: (1) 1/2 x 2" hex head bolt and 1/2" flat and lock washers by each bracket. Leave loose.
- 6. Adjust and align the side bar, then tighten all bolts.
- 7. Repeat all steps for the other side of vehicle.
- 8. Remember to check periodically your product. Maybe it will need a bolt re.tighten.
- 9. Fill out warranty card and place it on your vehicle's glove box.

Clean and care instructions:

Design:

Quality:

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