

# TOYOTA T-100 P.U. 4 WD EXT. CAB. 95-98

## SIDE BARS

37085

Check if..

<input type="checkbox"/>	1	Set	Side Bars
<input type="checkbox"/>	1	Set	Mounting brackets
<input type="checkbox"/>	4	pc	1/2" x 1 1/2" hex head bolts
<input type="checkbox"/>	6	pc	1/2" x 1 1/4" hex head bolts
<input type="checkbox"/>	4	pc	5/16" x 1" hex head bolts
<input type="checkbox"/>	4	pc	5/16" 13 hex nuts
<input type="checkbox"/>	10	pc	1/2" lock washers
<input type="checkbox"/>	4	pc	5/16" lock washers
<input type="checkbox"/>	16	pc	1/2" flat washers
<input type="checkbox"/>	8	pc	5/16" flat washers

### INSTRUCTIONS:

- 1.- Remove contents from the box and check for any damage. Verify all parts against parts list.
- 2.- Read and understand instructions completely before beginning installation.
- 3.- Install front mounting bracket using 1/2" x 1 1/4" lg. hex head bolts, 1/2" flat washers, 1/2" lockwashers, 1/2" hex nuts, and backing plate. (backing plate, and bolts must be placed in through the underside of body mount with bolts protruding through holes in bottom of body mount, as shown in parts diagram.) tighten finger tight.
- 4.- Install rear mounting bracket using 5/16" x 1" lg. hex head bolts, 5/16" flat washers, 5/16" lockwashers, 5/16" hex nuts, and 1/2" x 1 1/4" lg. Hex head bolt, 1/2" flat washers, and lockwasher. (Place bolts through holes in body mount as shown in parts diagram.) Tighten finger tight.
- 5.- Place step bar tube up to front and rear brackets and fasten with 1/2" x 1 1/2" lg. hex head bolts, 1/2" flat washers, and 1/2" lockwashers. (as shown in parts diagram) tighten, and torque step bar bolts to 65 ft/lbs.
- 6.- Check to be sure step bar is properly aligned with truck, then tighten and torque mounting bracket bolts. (1/2" bolts - 65 ft/lbs.) (5/16"D bolts - 15 ft/lbs.)
- 7.- Clean flattened area.

## Assembly Diagram

