

## INSTALLATION INSTRUCTIONS

### 37176 SIDE BAR

**P. U. SILVERADO 2500 HD/3500, SIERRA, EXT CAB 4 Dr. ( 01 - 09 )**

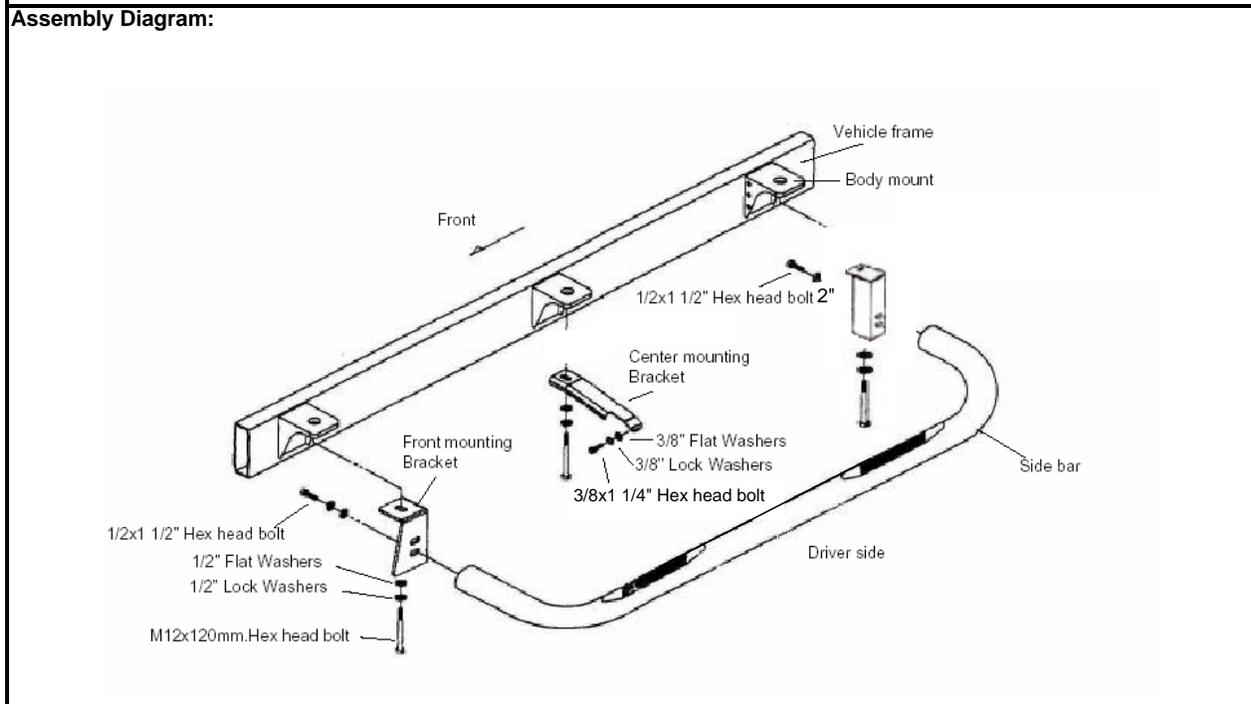
**P. U. SILVERADO 1500/2500, SIERRA, CHEYENNE, EXT CAB 3 & 4 Dr. ( 99 - 09 )**

<b>Parts List:</b>	(1) Hardware kit including:	
<b>QTY</b>	( 4 ) 1/2 x 1 1/2" Hex head bolt	( 2 ) 3/8" Lock washer
( 1 ) Sidebar set ( Driver & Passenger )	( 6 ) M12 x 120mm Hex head bolt	( 10 ) 1/2" Flat washer
( 2 ) Front mounting brackets	( 10 ) 1/2" Lock washer	
( 2 ) Rear mounting brackets	( 2 ) 3/8 x 1 1/4" Hex head bolt	
( 2 ) Central mounting brackets	( 2 ) 3/8" Flat washer	

<b>Tools required:</b>			
3/4" Socket	19 mm Socket	Extension	Ratchet
18 mm Socket	9/16" Socket	21 mm Socket	

**Aproximated installation time: 30 min.**

- Instructions:**
1. Read and understand instructions completely before beginning installation.
  2. The set of sidebars has a driver and passenger side. The longer leg on side bar go to the front of vehicle.
  3. Remove the original body mount bolt ( 3 per side ) and keep the washers and rubber parts.
  4. Put the front, center, and rear bracket with the original washer and rubber part ( as in the original position ), and use the original bolts. **Note: On models 99 - 04 change the original body mount bolt for the M12 x 120 mm Hex Head Bolt provided and 1/2" Flat and lock washers, on 05-06 models use the original bolts to attach the brackets.** Leave loose. ( refer to a illustration).
  5. Fit the side bar tube ( remember the long leg goes to front ) use ( 4 ) 1/2 x 2" Hex Head Bolt and 1/2" flat and lock washers. Central brackets attached to the tube using ( 2 ) 3/8 x 1 1/4" Hex Head Bolt, with flat and lock washers. Leave loose.
  6. Align the side bars and all brackets and make any final adjustment and tighten all bolts ( on both sides of vehicle ).
  7. Check and re-tighten all bolts periodically.



**Cleaning and care instructions:** Diseño:   Calidad:    
 Protect the finish with a non-abrasive automotive wax, (e.g. Pure Carnauba) on a regular basis. The use of any soap, polish, or wax that contains an abrasive is detrimental to the finish, as the compounds scratch the finish and cause corrosion.

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