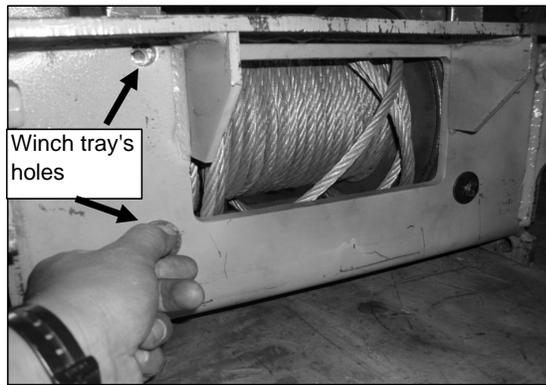
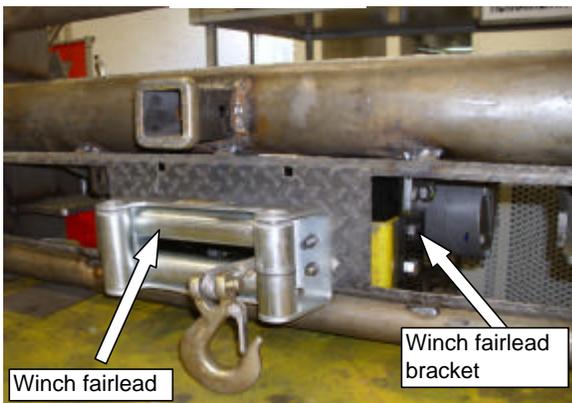


PICTURE 1



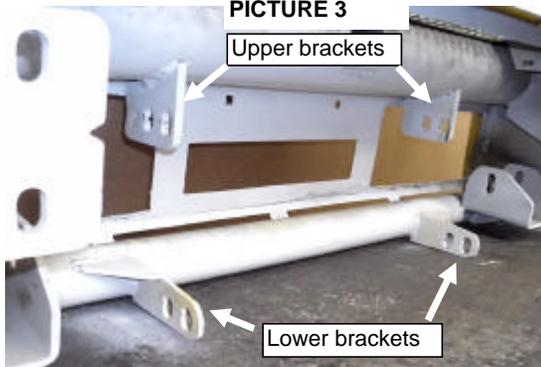
6. Locate the holes in the winch tray at rear part where winch will be installed. Picture 1. Place the winch and align with the holes. Attach using (4) 3/8 x 1 1/2" hex head bolts, (4) 3/8" lock washer and (2) 3/8" flat washer only for lower holes. (NOT INCLUDED) Tighten bolts to 30 lbs/ft.

PICTURE 2



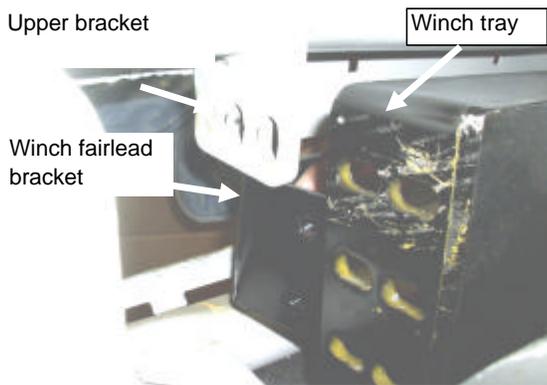
7. Place the winch fairlead bracket behind the bumper replacement. Attach to the winch fairlead using (4) 3/8 x 1 1/4" hex head bolts, (4) 3/8" flat washer and (4) 3/8" lock nut. (NOT INCLUDED) Picture 2.

PICTURE 3



8. Identify the welded brackets (upper & lower) in the backside of the bumper replacement. There will be installed the winch tray. Picture 3.

PICTURE 4



9. Place the winch tray and match the holes with the winch fairlead bracket as shown in Picture 4. Secure using (4) 1/2 x 1 1/2" hex head bolts, (4) 1/2" lock washer. Leave loose.



PICTURE 5

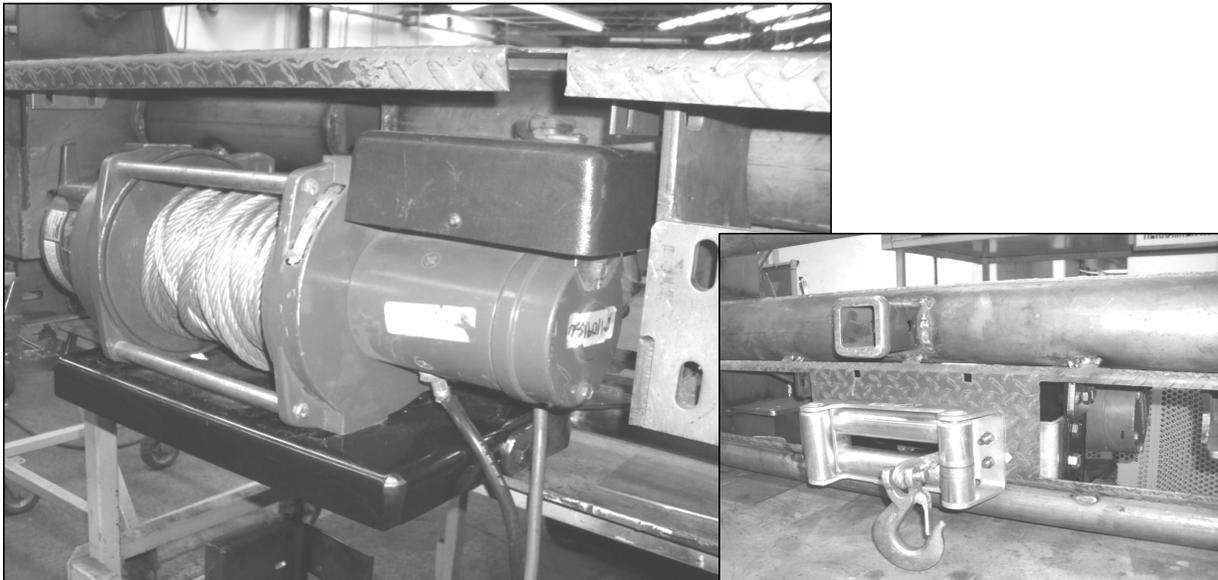


10. Align winch tray's holes with upper bracket's holes; attach using (4) 1/2 x 1 1/2" hex head bolts with 1/2" lock washers. Leave loose. **Picture 5.**

PICTURE 6



11. Align winch tray's holes with lower bracket's holes; attach using (4) 1/2 x 1 1/2" hex head bolts with 1/2" lock washers. Leave loose. **Picture 6.**



INSTALLED WINCH TRAY

12. Make any final adjustments, align the product and tighten the bolts.

You may need to re-tighten the bolts periodically.