

# INSTALLATION INSTRUCTIONS

## 37087

### 01 – 02 Toyota Tacoma P. U. Crew Cab 4 WD

#### Parts List :

QTY	( 1 ) Hardware kit including :		
( 1 ) Sidebar set ( Driver & Passenger )	( 4 ) 1/2 x 2" Hex head bolt	( 4 ) 5/8" Flat washer	( 4 ) M10 Hex nut
( 2 ) Front mounting bracket	( 4 ) 1/2" Flat washer	( 4 ) 1/2" Lock washer	
( 2 ) Rear mounting bracket	( 4 ) 1/2" Lock washer		
	( 4 ) 3/8 x 1" Hex head bolt		
	( 8 ) 3/8" Flat washer		
	( 4 ) 3/8" Lock washer		
	( 4 ) 3/8" Hex nut		

#### Tools Required :

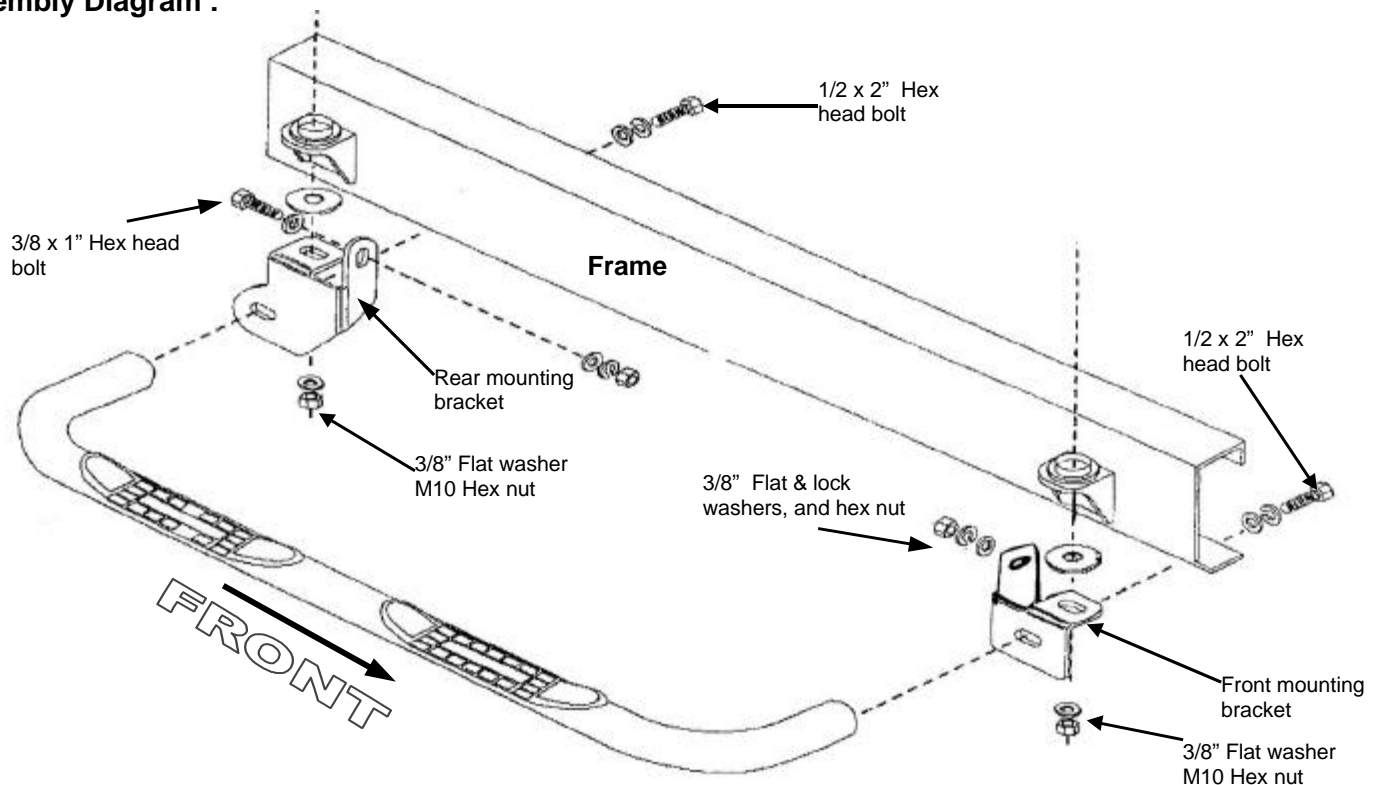
3/4" Socket	9/16" Socket	17mm Socket
3/4" Wrench	9/16" Wrench	Ratchet

#### Instructions :

Approximated installation time: 30 min.

1. Read and understand instructions completely before beginning installation.
2. Sidebar set consist of a driver and passenger side. The largest leg is the rear leg. Be sure to determinate the correct side before installation.
3. Locate the body mounting bolts, then place front and rear mounting brackets. Place a 5/8" flat washer between the frame and mounting brackets. Secure using 3/8" flat washer and M10 hex nut. Leave loose. **Note:** Do not remove existing nut.
4. Bolt mounting brackets to the frame using 3/8 x 1" hex head bolt, flat & lock washers, and hex nut. Leave loose.
5. Place the sidebar up to the mounting brackets and bolt to the mounting brackets using the 1/2 x 2" hex head bolt, flat and lock washer. Leave loose.
6. Make any final adjustments to the alignment of the sidebar and tighten all bolts. Repeat for the opposite side.
7. You may need to periodically re-tighten the bolts.

#### Assembly Diagram :



#### Cleaning and care instructions :

Protect the finish with a non-abrasive automotive wax, (e.g. Pure Carnauba) on a regular basis. The use of any soap, polish, or wax that contains an abrasive is detrimental to the finish, as the compounds scratch the finish and cause corrosion.